



April, 1992
 New Information
 Mailed to: E, D, C/8800B

Generic Guide for Selecting "Start-Up" and "Running" Spare Parts for Ampgard Motor Starters

This recommendation will provide you with the proper identification of those renewal parts which you may require in the maintenance of this Westinghouse equipment.

It is desirable to forecast as accurately as possible your requirements for renewal parts to assure that the necessary parts and materials will be available when needed to keep your equipment in efficient and continuous operating condition.

See Renewal Parts Data 8855V and 8855C for parts identification and ordering information.

To determine the quantity recommended for "Start-Up" or "Running" spares, use the following table.

Quantity of Each Size or Type Recommended

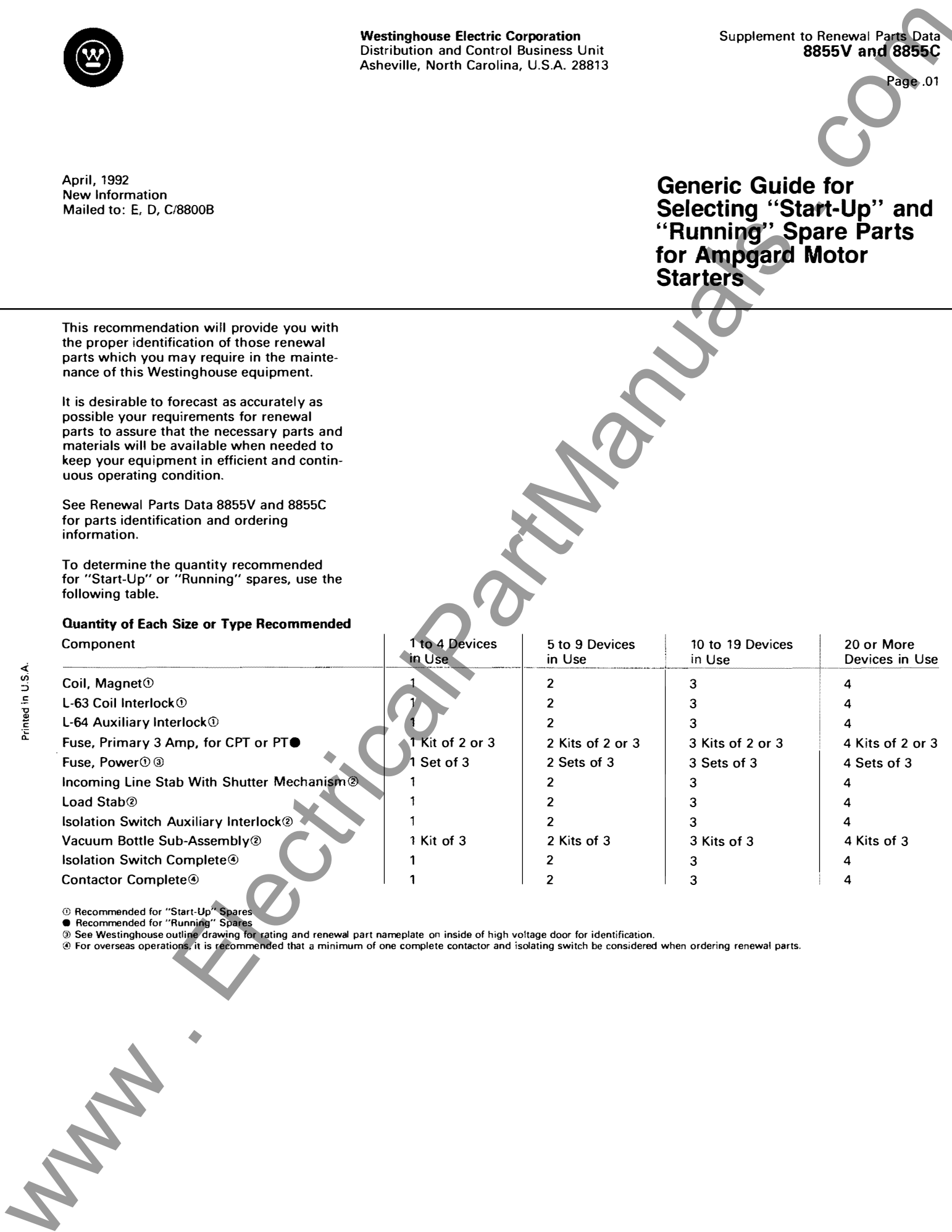
Component	1 to 4 Devices in Use	5 to 9 Devices in Use	10 to 19 Devices in Use	20 or More Devices in Use
Coil, Magnet ^①	1	2	3	4
L-63 Coil Interlock ^①	1	2	3	4
L-64 Auxiliary Interlock ^①	1	2	3	4
Fuse, Primary 3 Amp, for CPT or PT [●]	1 Kit of 2 or 3	2 Kits of 2 or 3	3 Kits of 2 or 3	4 Kits of 2 or 3
Fuse, Power ^① ^③	1 Set of 3	2 Sets of 3	3 Sets of 3	4 Sets of 3
Incoming Line Stab With Shutter Mechanism ^②	1	2	3	4
Load Stab ^②	1	2	3	4
Isolation Switch Auxiliary Interlock ^②	1	2	3	4
Vacuum Bottle Sub-Assembly ^②	1 Kit of 3	2 Kits of 3	3 Kits of 3	4 Kits of 3
Isolation Switch Complete ^④	1	2	3	4
Contactors Complete ^④	1	2	3	4

^① Recommended for "Start-Up" Spares

[●] Recommended for "Running" Spares

^③ See Westinghouse outline drawing for rating and renewal part nameplate on inside of high voltage door for identification.

^④ For overseas operations, it is recommended that a minimum of one complete contactor and isolating switch be considered when ordering renewal parts.





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