



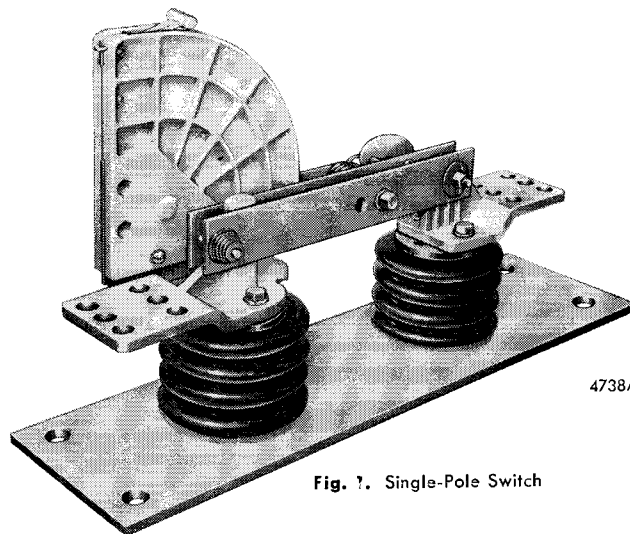
HPL-C INTERRUPTER SWITCH, ARC-CHUTE TYPE

SINGLE POLE, SINGLE THROW
4.8 THRU 14.4 KV
600 AND 1200 AMPERES

SAFE FAULT CLOSING
LONG INTERRUPTING LIFE

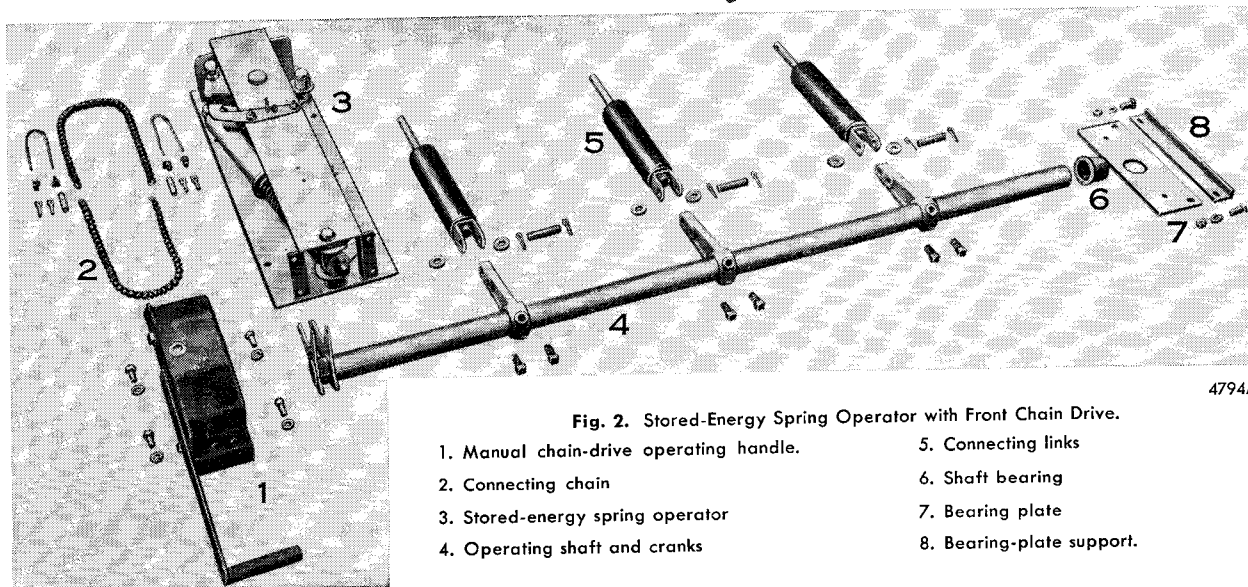
Single-pole switches and operating-mechanism parts for switchboard builders and assemblers, used in:—

- Transformer primary switchgear
- Unit substation primary sections
- Metal-enclosed fused-interrupter switchgear.



4738A

Fig. 1. Single-Pole Switch



4794A

Fig. 2. Stored-Energy Spring Operator with Front Chain Drive.

- | | |
|---|---------------------------|
| 1. Manual chain-drive operating handle. | 5. Connecting links |
| 2. Connecting chain | 6. Shaft bearing |
| 3. Stored-energy spring operator | 7. Bearing plate |
| 4. Operating shaft and cranks | 8. Bearing-plate support. |

RATINGS—3-POLE, HPL-C SWITCH AND OPERATING MECHANISMS

Nom.	Voltage Rating, KV			Current Rating				Interrupting Life on Close-Open Duty Cycle Number of Interruptions				Safe Fault Closing Rating, Amperes Rms Asymmetrical		
	Max. Design	Withstand		Cont. Current Amp	At KV	10-Cycle Momentary Ka Rms Asym.	4-Second Short-Time Ka Rms Sym.	KV	Power Factor	Amperes			Direct Chain Drive	Stored-Energy Chain Drive
		60 Cycle	Impulse							200	400	600		
4.8	5.5	19	60	600	5.5	61	38	5.5		1000	1000	750	9000	40,000 or fuse interrupting rating
				1200										
13.3	14.5	36	95	600	15	61	38	15	0.8	800	400	300	9000	40,000 or fuse interrupting rating
				1200										
14.4	15.5	50	110	600	15.5	61	38	15.5		500	300	200	9000	40,000 or fuse interrupting rating
				1200										



HPL-C SWITCH AND OPERATING MECHANISMS

SINGLE POLE, SINGLE THROW

4.8 THRU 14.4 KV

600 AND 1200 AMPERES

Three single-pole HPL-C switches are group operated as shown in Fig. 3. Switches are operated, open and closed, by means of cranks and porcelain links, driven from a common operating shaft.

Two types of manual switch operating mechanisms are available, Figs. 4 and 5.

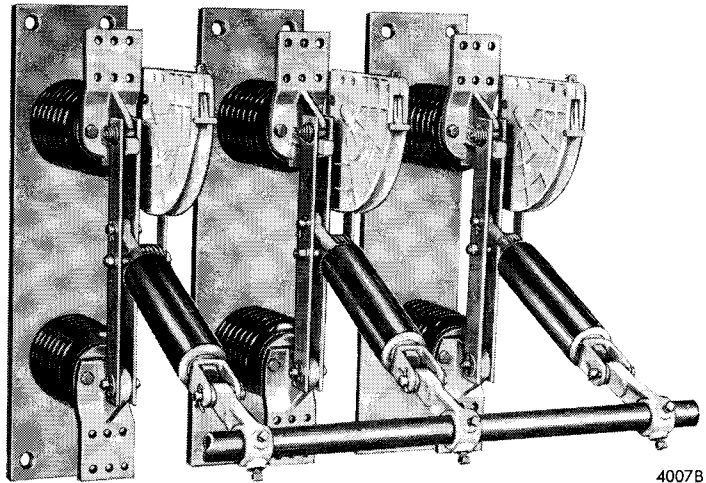


Fig. 3. Three Single-Pole Switches Arranged for Group Operation.

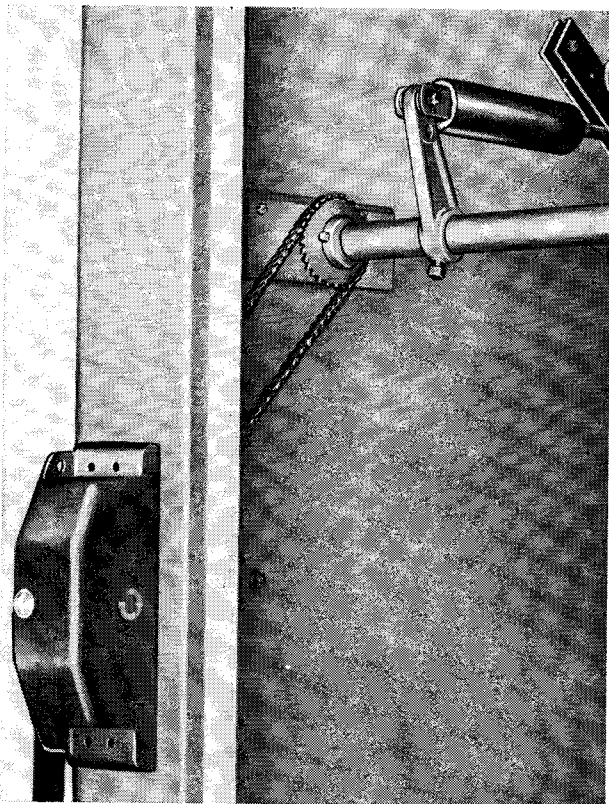


Fig. 4. Front Chain-Drive Connected Direct to Operating Shaft.

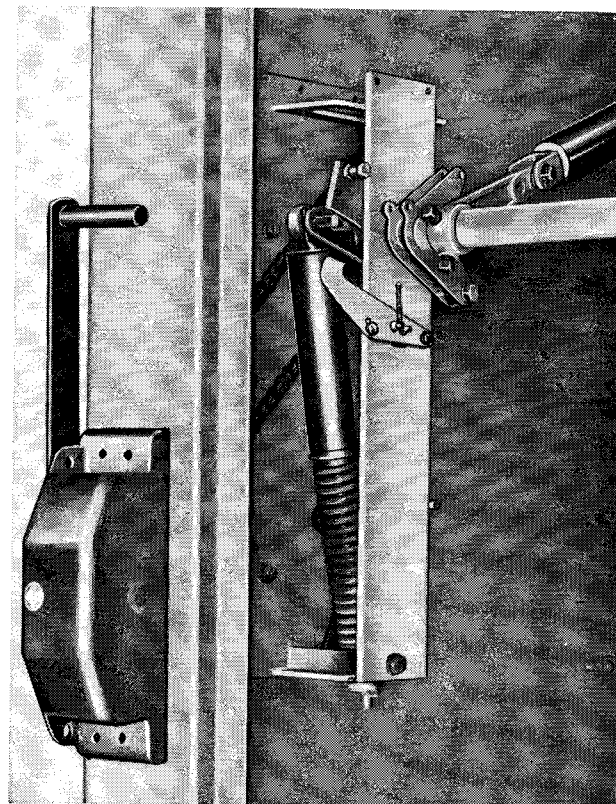


Fig. 5. Front Chain-Drive Connected to Shaft Through Stored-Energy Spring Operator for Maximum Fault Closing.

INTERLOCKING—Chain drive handles shown above have provision for mounting Kirk key interlocks—LO at top position, and LOC at bottom position.



HPL-CL-13 DIMENSIONS
HPL-C SWITCH WITH I-T-E CL-13 FUSE BELOW
SINGLE-POLE
UPRIGHT MOUNTING

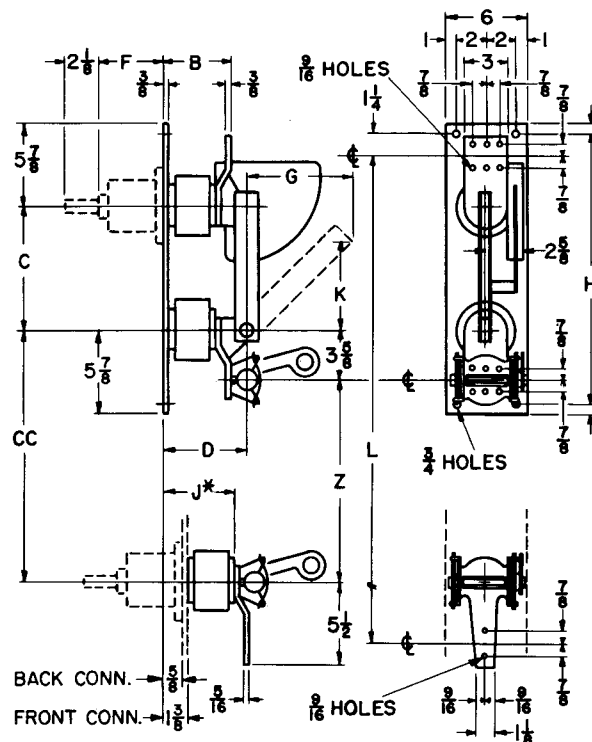


Fig. 1—DIMENSIONS IN INCHES

Fig. 1

KV	BIL	FUSE RATING	B	C	CC	D	F	G	H	J*	K	L	Z
4.8	60	10E-150E	4 ⁷ / ₈	9	18 ⁷ / ₈	6 ¹ / ₈	4 ⁷ / ₈	8 ¹ / ₄	18 ³ / ₄	4 ⁷ / ₈	5 ⁷ / ₈	35 ¹ / ₂	15 ¹ / ₄
		200E-400E			24 ³ / ₈							41 ¹ / ₂	21 ¹ / ₄
13.8	95	10E- 50E	7 ³ / ₈	12	21 ¹ / ₈	8 ³ / ₈	7 ⁷ / ₈	10 ³ / ₄	21 ¹ / ₄	7 ⁷ / ₈	7 ¹ / ₂	41 ¹ / ₂	18 ¹ / ₄
		65E-200E			24 ³ / ₈							44 ¹ / ₂	21 ¹ / ₄
14.4	110	10E- 50E	8 ⁷ / ₈	14 ¹ / ₄	21 ¹ / ₈	10 ¹ / ₈	8 ⁷ / ₈	11 ³ / ₄	24	8 ⁷ / ₈	9 ⁷ / ₈	43 ⁷ / ₈	18 ¹ / ₄
		65E-200E			24 ³ / ₈							46 ⁷ / ₈	21 ¹ / ₄

Fig. 3, RECOMMENDED SPACING, INCHES

A	M	P
16 ¹ / ₂	7	3 ¹ / ₂
19 ¹ / ₂	10	5
22	12	6

* When using back-connected porcelain and stud, reduce J dimension 3/8".

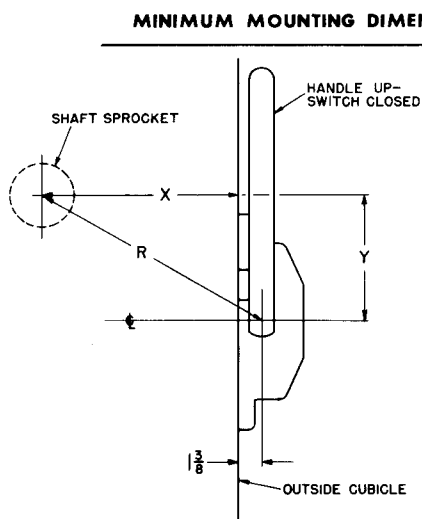


Fig. 2

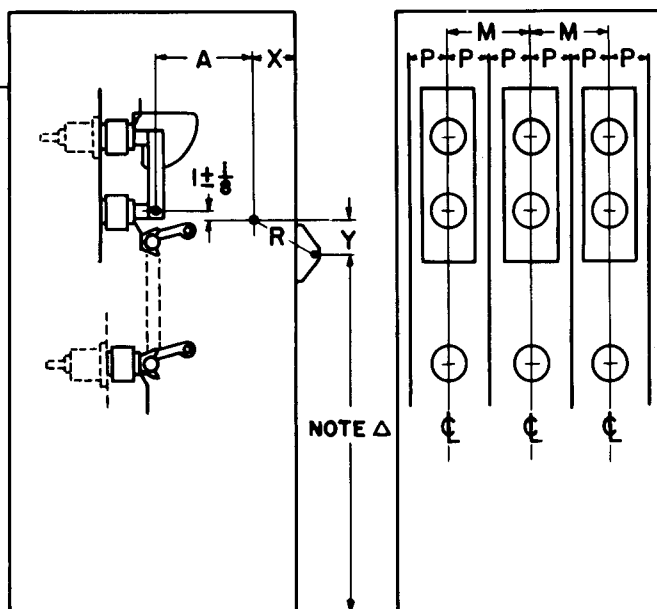


Fig. 3

△ Desired height of handle determines "Y" which must be coordinated with "X" and "R" from Fig. 1, Section 13.1.1.1, Page 13.



HPL-CL-13 DIMENSIONS
HPL-C SWITCH WITH I-T-E CL-13 FUSE ABOVE
SINGLE-POLE
INVERTED MOUNTING

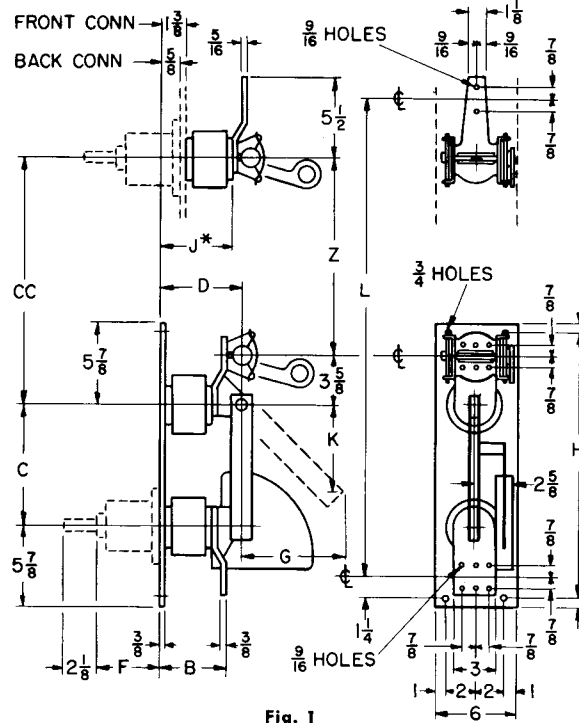


Fig. 1

Fig. 1—DIMENSIONS IN INCHES

KV	BIL	FUSE RATING	B	C	CC	D	F	G	H	J*	K	L	Z
4.8	60	10E-150E 200E-400E	4 ⁷ / ₈	9	18 ³ / ₈ 24 ³ / ₈	6 ¹ / ₈	4 ⁷ / ₈	8 ¹ / ₄	18 ³ / ₄	4 ⁷ / ₈	5 ⁷ / ₈	35 ⁵ / ₈ 41 ¹ / ₈	15 ¹ / ₄ 21 ¹ / ₄
13.8	95	10E- 50E 65E-200E	7 ³ / ₈	12	21 ¹ / ₈ 24 ³ / ₈	8 ³ / ₈	7 ³ / ₈	10 ³ / ₄	21 ³ / ₄	7 ³ / ₈	7 ¹ / ₂	41 ¹ / ₈ 44 ³ / ₈	18 ¹ / ₄ 21 ¹ / ₄
14.4	110	10E- 50E 65E-200E	8 ³ / ₈	14 ¹ / ₄	21 ¹ / ₈ 24 ³ / ₈	10 ¹ / ₈	8 ³ / ₈	11 ³ / ₄	24	8 ³ / ₈	9 ³ / ₈	43 ⁷ / ₈ 46 ³ / ₈	18 ¹ / ₄ 21 ¹ / ₄

Fig. 3,
RECOMMENDED SPACING, INCHES

A	M	P
16 ¹ / ₂	7	3 ¹ / ₂
19 ¹ / ₂	10	5
22	12	6

* When using back-connected porcelain and stud, reduce J dimension ³/₈".

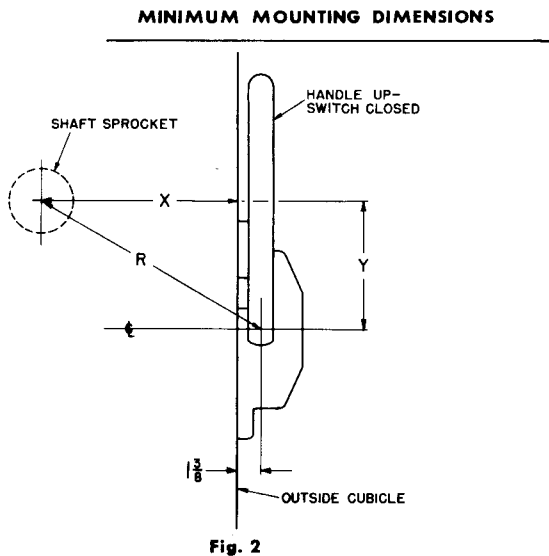


Fig. 2

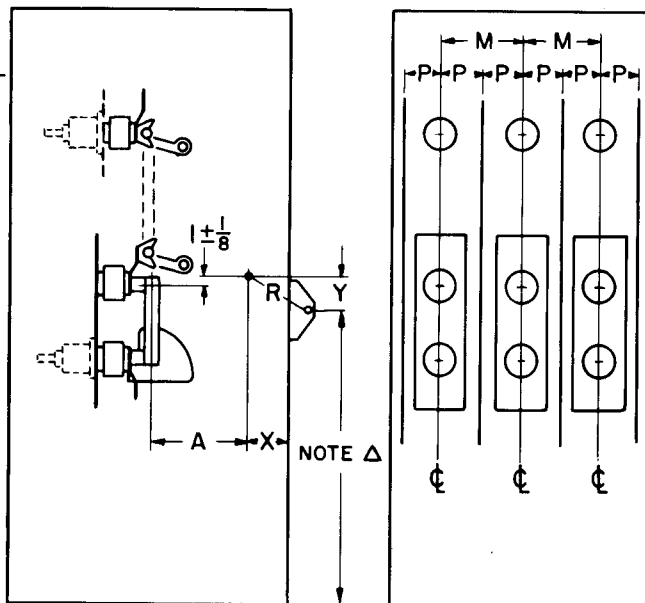


Fig. 3

△
Desired height of handle determines "Y" which must be coordinated with "X" and "R" from Fig. 1, Section 13.1.1.1, Page 13.

HPL center 7/1/00

Dear Bill,
I'm sorry to hear that you
are having a hard time
with the project. I hope
that you can find a
solution for the problem.



1. The first step in the process of creating a new product is to identify a market need. This is often done through market research, which can involve surveys, focus groups, and other methods of gathering information about consumer preferences and behaviors. Once a market need has been identified, the next step is to develop a concept for a product that addresses that need. This involves brainstorming ideas and creating a rough sketch or prototype of the product. The third step is to conduct a feasibility study, which involves evaluating the technical, financial, and legal aspects of the product. This step is crucial for determining whether the product is viable and whether it can be successfully commercialized. Finally, the fourth step is to create a business plan, which outlines the marketing, sales, and financial strategies for the product. This plan is essential for securing funding and for guiding the development and launch of the product.



NET PRICES

HPL-C, UNFUSED—SINGLE POLE, SINGLE THROW

4.8 THRU 14.4 KV

600 AMPERES

INS. AR-RANGE MENT	RATING, KV		SINGLE-POLE SWITCH		OPERATING MECHANISM	BARRIERS Set of four					
	Nom.	BIL	Catalog Number	Price		Position	Direct Chain Drive 9,000 A, Fault Clos.*		Stored Energy Ch. Dr. 40,000 A, Fault Cl.		
							Cat. No.	Price	Cat. No.	Price	Cat. No.
F.F. F.B. B.F. B.B.	4.8	60	305-408-301 305-408-303 305-408-305 305-408-307	\$141. 171. 171. 202.	Right or Left	DR4 DL4	\$114.	SR4 SL4	\$224.	203-986-501	\$22.
F.F. F.B. B.F. B.B.	13.8	95	305-409-301 305-409-303 305-409-305 305-409-307	154. 189. 189. 224.	Right or Left	DR13 DL13	114.	SR13 SL13	224.	203-986-502	22.
F.F. F.B. B.F. B.B.	14.4	110	305-410-301 305-410-303 305-410-305 305-410-307	164. 198. 198. 234.	Right or Left	DR14 DL14	132.	SR14 SL14	241.	203-986-502	22.

*Based on rapid and complete movement of operating handle to fully closed position.

GENERAL NOTES

1. COMBINATION OF LISTED SINGLE-POLE SWITCHES AND OPERATING MECHANISMS WILL PRODUCE AN ASSEMBLY CAPABLE OF FAULT CLOSING INDICATED.

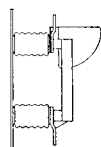
2. Single-pole switch prices include a complete assembly of base, insulators, main blades and arc-chute interrupter. Back-connected studs are supplied with two contact nuts.

3. Terminal lugs for cable up to 500 MCM will be included only if specified on order.

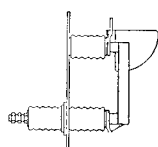
4. Operating-mechanism prices include handle assembly with provision for Kirk key interlocks, shaft, bearings, cranks with piercing set screws, porcelain connecting links, necessary chain and sprockets and, when required, a stored-energy spring-operating mechanism.

5. Interlocks—Order F2E key interlocks for chain drive handle.
Mounting charge—\$13.00

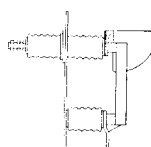
INSULATOR ARRANGEMENTS



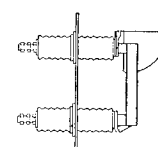
F.F.
Jaw and
Hinge Front
Connected



F.B.
Jaw Front
Connected
Hinge Back
Connected



B.F.
Jaw Back
Connected
Hinge Front
Connected



B.B.
Jaw and
Hinge Back
Connected

Prices subject to change without notice.
Terms—Net 30 days, f.o.b. Greensburg, Pa., freight allowed.



NET PRICES

HPL-C, UNFUSED—SINGLE POLE, SINGLE THROW

4.8 THRU 14.4 KV

1200 AMPERES

INS. AR-RANGE MENT	RATING, KV		SINGLE-POLE SWITCH		OPERATING MECHANISM				BARRIERS Set of four		
	Nom.	BIL	Catalog Number	Price	Position	Direct Chain Drive 9,000 A, Fault Clos.*		Stored Energy Ch. Dr. 40,000 A, Fault Cl.		Cat. No.	Price
						Cat. No.	Price	Cat. No.	Price		
F.F. F.B. B.F. B.B.	4.8	60	305-408-302 305-408-304 305-408-306 305-408-308	\$191. 222. 222. 251.	Right or Left	DR4 DL4	\$114.	SR4 SL4	\$224.	203-986-501	\$22.
F.F. F.B. B.F. B.B.	13.8	95	305-409-302 305-409-304 305-409-306 305-409-308	207. 241. 241. 277.	Right or Left	DR13 DL13	114.	SR13 SL13	224.	203-986-502	22.
F.F. F.B. B.F. B.B.	14.4	110	305-410-302 305-410-304 305-410-306 305-410-308	217. 252. 252. 288.	Right or Left	DR14 DL14	132.	SR14 SL14	241.	203-986-502	22.

*Based on rapid and complete movement of operating handle to fully closed position.

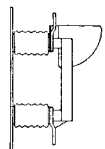
GENERAL NOTES

1. COMBINATION OF LISTED SINGLE-POLE SWITCHES AND OPERATING MECHANISMS WILL PRODUCE AN ASSEMBLY CAPABLE OF FAULT CLOSING INDICATED.
2. Single-pole switch prices include a complete assembly of base, insulators, main blades and arc-chute interrupter. Back-connected studs are supplied with two contact nuts.
3. Terminal lugs for cable up to 500 MCM will be included only if specified on order.

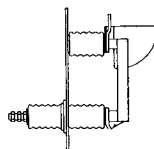
4. Operating-mechanism prices include handle assembly with provision for Kirk key interlocks, shaft, bearings, cranks with piercing set screws, porcelain connecting links, necessary chain and sprockets and, when required, a stored-energy spring-operating mechanism.

5. Interlocks—Order F2E key interlocks for chain drive handle.
Mounting charge—\$13.00

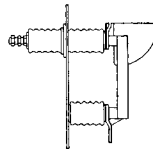
INSULATOR ARRANGEMENTS



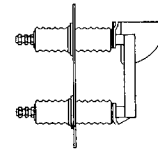
F.F.
Jaw and
Hinge Front
Connected



F.B.
Jaw Front
Connected
Hinge Back
Connected



B.F.
Jaw Back
Connected
Hinge Front
Connected



B.B.
Jaw and
Hinge Back
Connected

Prices subject to change without notice.
Terms—Net 30 days, f.o.b. Greensburg, Pa., freight allowed.



(Handwritten: + 5)

NET PRICES

HPL-CL-13

HPL-C SWITCH WITH PROVISION FOR MOUNTING I-T-E CL-13 CURRENT-LIMITING FUSES*

4.8 THRU 14.4 KV

SWITCH RATING—600 AMPERES

INSULATOR ARRANGEMENT	RATING, KV		SINGLE-POLE SWITCH		OPERATING MECHANISM				BARRIERS Set of Four		
	Nom.	BIL	Catalog No.	Price	Position	Direct Chain Drive** 9,000 A, Fault Closing.		Stored Energy Chain Drive Fault Closing 40,000 A, or Fuse Interr. Rating			
						Cat. No.	Price	Cat. No.	Price	Catalog No.	Price
F.F. F.B. B.F. B.B.	4.8	60	309-277-501	\$166.	Right or Left	DR4 DL4	\$114.	SR4 SL4	\$224.	203-986-508	\$22.
			309-277-502	195.							
			309-277-503	195.							
			309-277-504	226.							
F.F. F.B. B.F. B.B.	13.8	95	309-277-505	178.	Right or Left	DR13 DL13	114.	SR13 SL13	224.	203-986-509	22.
			309-277-506	213.							
			309-277-507	213.							
			309-277-508	248.							
F.F. F.B. B.F. B.B.	14.4	110	309-277-509	188.	Right or Left	DR14 DL14	132.	SR14 SL14	241.	203-986-509	22.
			309-277-510	223.							
			309-277-511	223.							
			309-277-512	258.							

**Based on rapid and complete movement of operating handle to fully closed position.

GENERAL NOTES

1. COMBINATION OF LISTED SINGLE-POLE SWITCHES AND OPERATING MECHANISMS WILL PRODUCE AN ASSEMBLY CAPABLE OF FAULT CLOSING INDICATED.

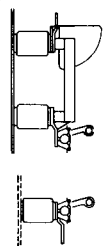
2. Single-pole switch prices include a complete assembly of switch base, insulators, main blades, arc-chute interrupter and fuse clips for I-T-E CL-13 clip-lok fuses. Prices also include an A-20 insulator front or back connected as indicated for fuse mounting. Back-connected studs are supplied with two contact nuts.

3. Terminal lugs for cable up to 500 MCM will be included only if specified on order.

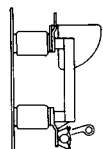
4. Operating-mechanism prices include handle assembly with provision for Kirk key interlocks, shaft, bearings, cranks with piercing set screws, porcelain connecting links, necessary chain and sprockets and, when required, a stored-energy spring-operating mechanism.

5. Interlocks—Order F2E key interlocks for chain drive handle. Mounting charge—\$13.00

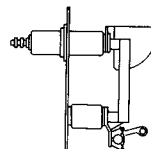
INSULATOR ARRANGEMENTS



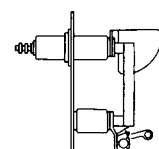
F.F.
Front
Connected



F.B.
Back
Connected



B.F.
Back
Connected



B.B.
Back
Connected

*Catalog number and actual fuse rating desired must be specified.

Above assemblies may be inverted without change.

Prices subject to change without notice.
Terms—Net 30 days, f.o.b. Greensburg, Pa., freight allowed.





NET PRICES

HPL-CB, WITH SEPARATE UNIVERSAL FUSE-MOUNTING SUPPORTS ON SEPARATE BASE

4.8 THRU 14.4 KV

SWITCH RATING—600 AMPERES

INSULATOR ARRANGEMENT		RATING, KV		SINGLE-POLE SWITCH		OPERATING MECHANISM				BARRIERS Set of eight		
Fuse Hinge	Switch Jaw	Nom.	BIL	Catalog No.	Price	Position	Direct Chain Drive 9,000 A, Fault Clos.*		Stored Energy Ch. Dr. Fault Closing 40,000 A or Fuse Interr. Rating		Catalog No.	Price
							Cat. No.	Price	Cat. No.	Price		
F.C. F.C. B.C. B.C.	F.C. B.C. F.C. B.C.	4.8	60	4CB1	\$ 182.	Right or Left	DR4	\$109.	SR4	\$213.	FB5	\$42.
				4CB2	211.		DL4		SL4			
				4CB3	232.							
				4CB4	248.							
F.C. F.C. B.C. B.C.	F.C. B.C. F.C. B.C.	13.8	95	13CB1	198.	Right or Left	DR13	109.	SR13	213.	FB15	42.
				13CB2	232.		DL13		SL13			
				13CB3	243.							
				13CB4	271.							
F.C. F.C. B.C. B.C.	F.C. B.C. F.C. B.C.	14.4	110	14CB1	210.	Right or Left	DR14	126.	SR14	230.	FB15	42.
				14CB2	244.		DL14		SL14			
				14CB3	254.							
				14CB4	293.							

*Based on rapid and complete movement of operating handle to fully closed position.

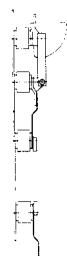
GENERAL NOTES

1. COMBINATION OF LISTED SINGLE-POLE SWITCHES AND OPERATING MECHANISMS WILL PRODUCE AN ASSEMBLY CAPABLE OF FAULT CLOSING INDICATED.
2. Single-pole switch prices include a complete assembly of switch base, insulators, main blades, arc-chute interrupters, together with separate universal fuse-mounting supports on separate base. Fuse clips, holders and refills not included. Back-connected studs are supplied with two contact nuts.
3. Terminal lugs for cable up to 500 MCM will be included only if specified on order.

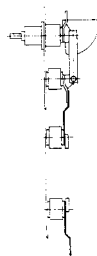
4. Operating mechanism prices include handle assembly with provision for Kirk key interlocks, shaft assembly, bearings, cranks with piercing set screws, porcelain connecting links, necessary chain and sprockets, and when required, a stored-energy spring-operating mechanism.

5. Interlocks—Order F2E key interlocks for chain drive handle.
Mounting charge—\$12.00

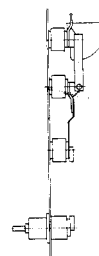
INSULATOR ARRANGEMENTS



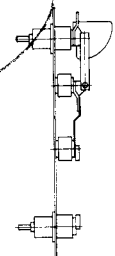
F.C.
F.C.
All
Front
Connected



F.C.
B.C.
Switch Jaw
Only
Back
Connected



B.C.
F.C.
Fuse Hinge
Only
Back
Connected



B.C.
B.C.
Switch Jaw
and
Fuse Hinge
Back
Connected

Prices subject to change without notice.
Terms—Net 30 days, f.o.b. Greensburg, Pa., freight allowed.





LD PLUNGER-TYPE SWITCHES

**FRAME MOUNTED
THREE POLE, DOUBLE THROW
4.8, 7.2 AND 13.8 KV
600 AMPERES CONTINUOUS AND
LOAD INTERRUPTING**

LD interrupter switches are of the plunger type, having interrupter chambers which quench the arc by an accelerated movement of a nylon follower into a bone-fibre-lined tube. The arc is drawn out between two electrodes into the narrow space between, causing the interruption in the current. An open gap is made between the electrodes and later visibly established by the rotary disconnect switch blade.

APPLICATIONS

- 1 — For transfer or removal of load on energized distribution circuits.
- 2 — As a sectionalizing switch in feeder circuits.
- 3 — To isolate transformer banks.
- 4 — For interrupting exciting load currents of feeder regulators and capacitors.
- 5 — As an ordinary disconnect to provide safety in case of operating error.
- 6 — For changing transformer connections, star to delta or vice-versa, without opening primary feeder.

OPERATING MECHANISM

A direct side-operating handle as shown in Fig. 1 is supplied.

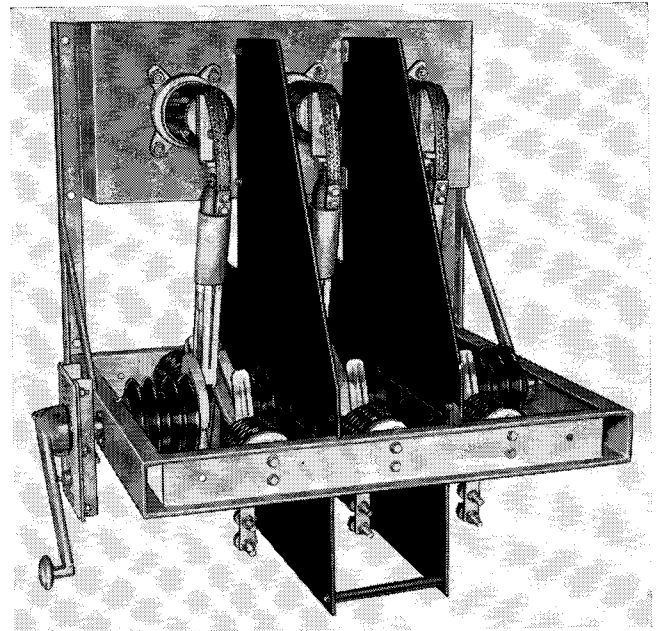


Fig. 1

3587

13.8-kV, 600-Ampere, Double-Throw, Back-Connected Switch

RATINGS

Nom Rating		Withstand KV		Interrupting Rating at 80% Power Factor, Rms Amp
KV	Amp	60 Cycle	BIL	
4.8	600	19	60	600
7.2	600	26	75	600
13.8	600	36	95	600





HPL-C INTERRUPTER SWITCH, ARC-CHUTE TYPE

SINGLE POLE, SINGLE THROW

4.8 THRU 14.4 KV

600 AND 1200 AMPERES

SAFE FAULT CLOSING

LONG INTERRUPTING LIFE

Single-pole switches and operating-mechanism parts for switchboard builders and assemblers, used in:—

- Transformer primary switchgear
- Unit substation primary sections
- Metal-enclosed fused-interrupter switchgear.

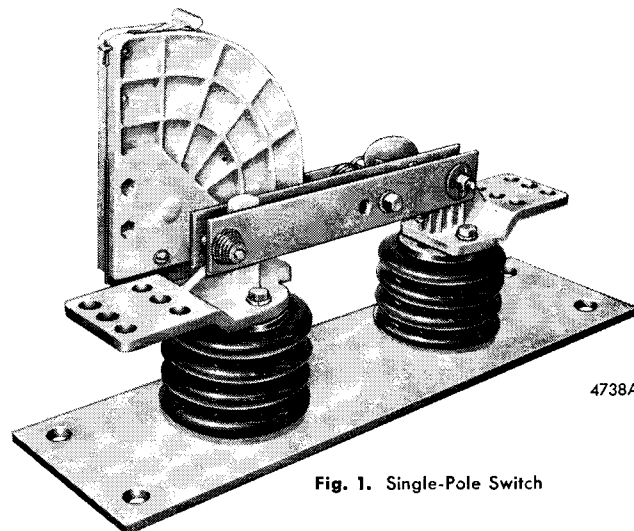


Fig. 1. Single-Pole Switch

4738A

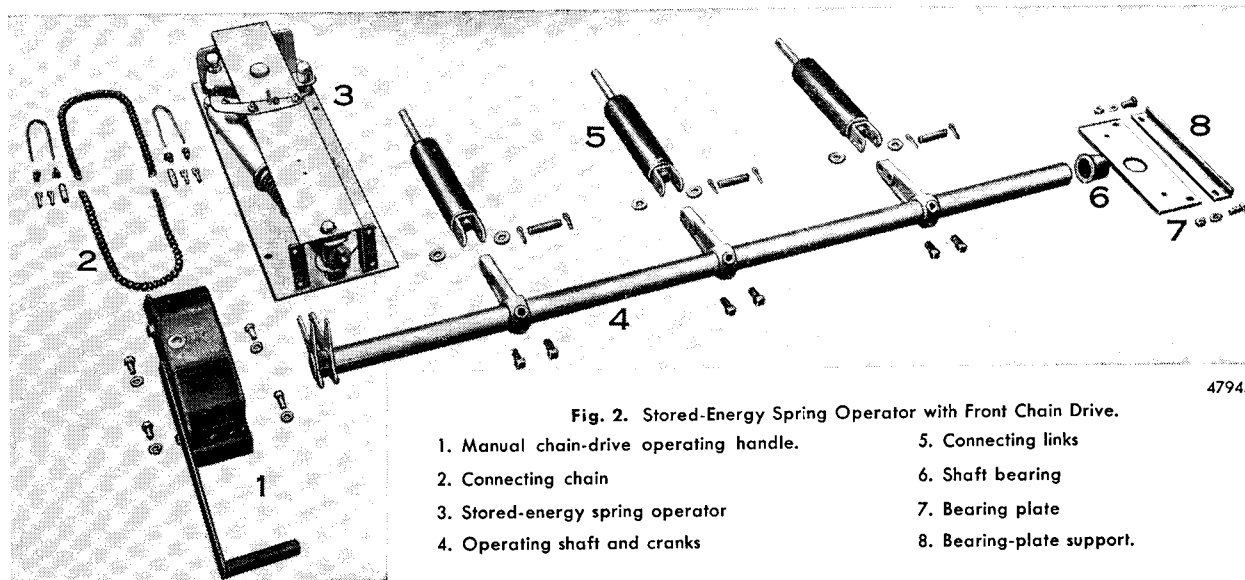


Fig. 2. Stored-Energy Spring Operator with Front Chain Drive.

- | | |
|---|---------------------------|
| 1. Manual chain-drive operating handle. | 5. Connecting links |
| 2. Connecting chain | 6. Shaft bearing |
| 3. Stored-energy spring operator | 7. Bearing plate |
| 4. Operating shaft and cranks | 8. Bearing-plate support. |

4794A

RATINGS—3-POLE, HPL-C SWITCH AND OPERATING MECHANISMS

Nom.	Voltage Rating, KV			Current Rating				Interrupting Life on Close-Open Duty Cycle Number of Interruptions				Safe Fault Closing Rating, Amperes Rms Asymmetrical		
	Max. Design	Withstand		Cont. Current Amp	At KV	10-Cycle Momentary Ka Rms Asym.	4-Second Short-Time Ka Rms Sym.	KV	Power Factor	Amperes			Direct Chain Drive	Stored-Energy Chain Drive
		60 Cycle	Impulse							200	400	600		
4.8	5.5	19	60	600	5.5	61	38	5.5		1000	1000	750		
				1200										
13.8	14.5	36	95	600	15			15	0.8	800	400	300	9000	40,000 or fuse interrupting rating
				1200										
14.4	15.5	50	110	600	15.5	61	38	15.5		500	300	200		
				1200										



HPL-C SWITCH AND OPERATING MECHANISMS

Three single-pole HPL-C switches are group operated as shown in Fig. 3. Switches are operated, open and closed, by means of cranks and porcelain links, driven from a common operating shaft.

Two types of manual switch operating mechanisms are available, Figs. 4 and 5.

With the manual mechanisms shown, the front operating handle is moved through 180 degrees for a switch operation ... up to close ... down to open.

As the handle is rotated, energy is stored in the spring device (Fig. 5). Only when the Tog-L spring is fully charged and moved over center, does the spring operator discharge causing a switch operation.

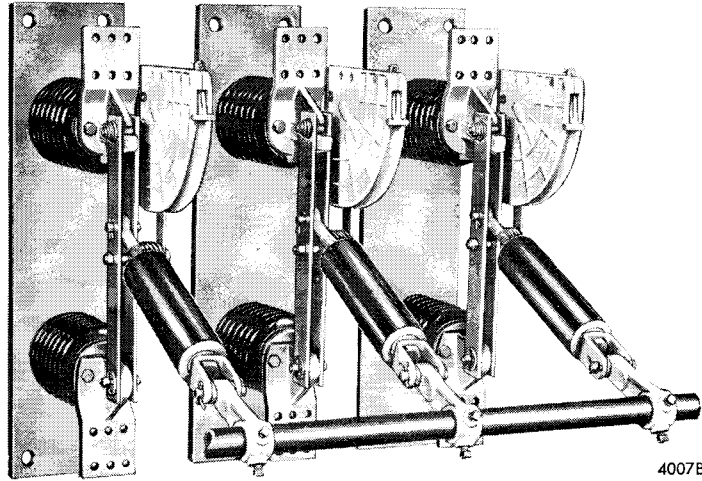
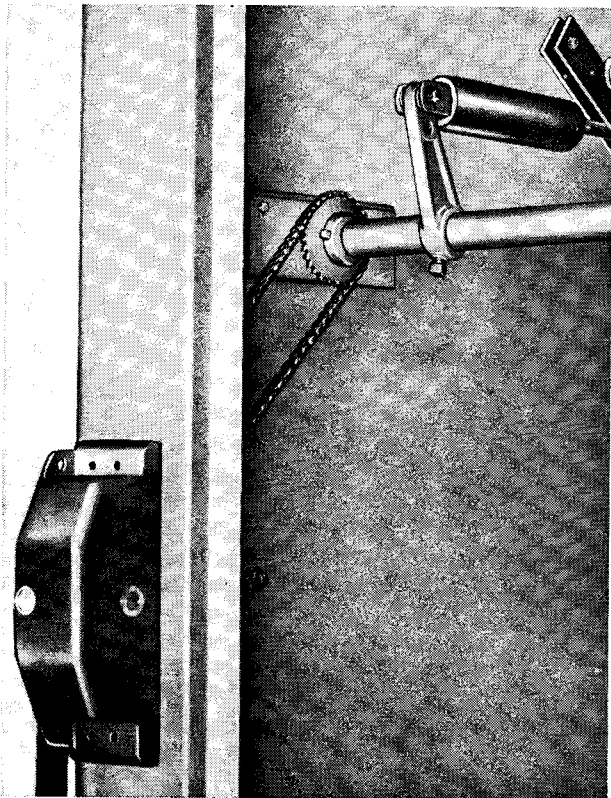


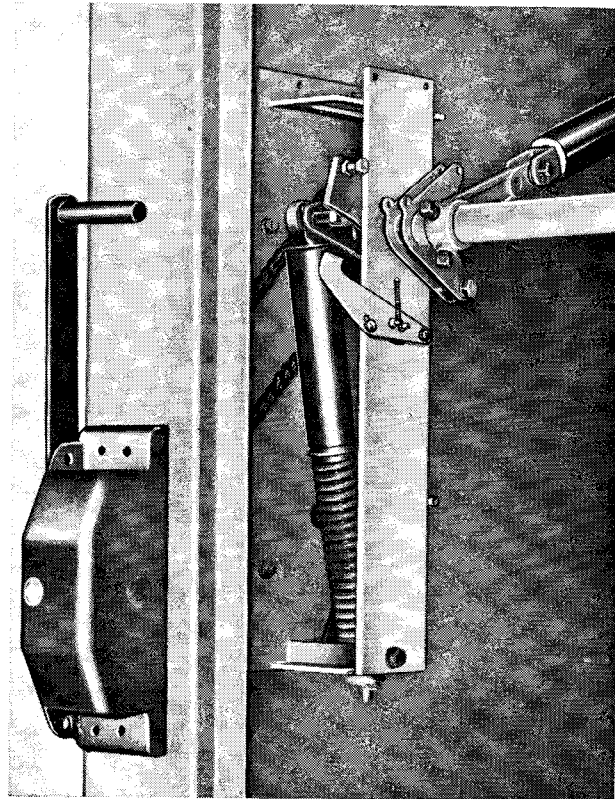
Fig. 3. Three Single-Pole Switches Arranged for Group Operation.

4007B



4781C

Fig. 4. Front Chain-Drive Connected Direct to Operating Shaft.



4781D

Fig. 5. Front Chain-Drive Connected to Shaft Through Stored-Energy Spring Operator for Maximum Fault Closing.

INTERLOCKING—Chain drive handles shown above have provision for mounting Kirk key interlocks—LO at top position, and LOC at bottom position.



**OPERATING MECHANISMS FOR HPL-C INTERRUPTER SWITCHES
OPERATING CRANK WITH SPROCKET AND TOG-L SPRING**

The basic stored-energy spring operator consists of a one-piece crank and sprocket on a stub shaft assembled within a mounting support frame. One end of a Tog-L spring assembly is attached to the sprocket crank. The other end of the spring assembly is anchored to the mounting frame. The spring assembly itself consists of an operating rod and two compression springs, one inside the other. Upper half of main spring is covered by a cylinder whose purpose will be described later. The sprocket is chain-driven from a front operating handle.

In Fig. 1, the springs are compressed as the sprocket is driven in the counter-clockwise direction. When the springs are completely compressed and the sprocket crank is in line with the spring operating rod, the mechanism is in toggle. As the sprocket crank is further rotated, the springs discharge and drive the sprocket crank to a position approximately 180 degrees from its original starting point (Fig. 2). Belleville washers at lower end of spring absorb shock when spring discharges.

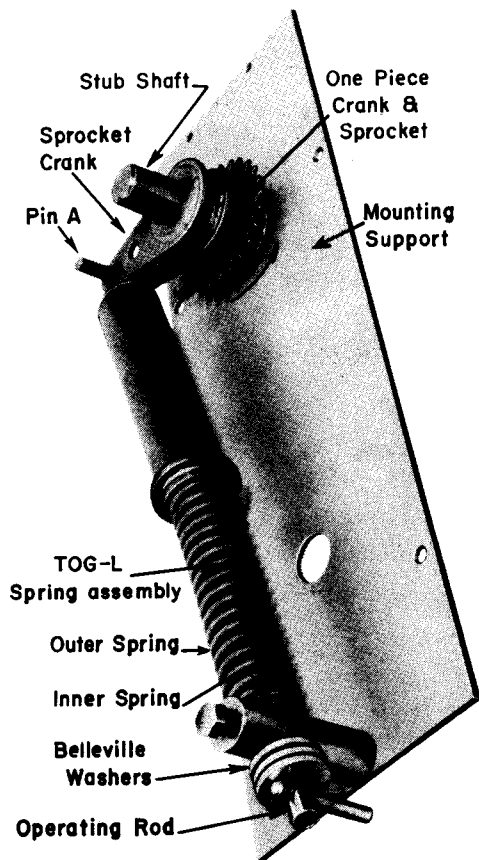


Fig. 1

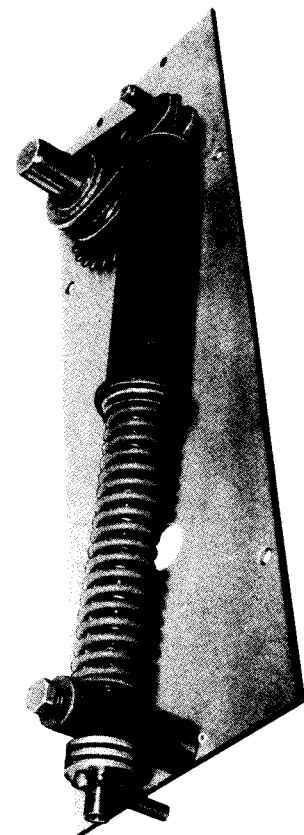
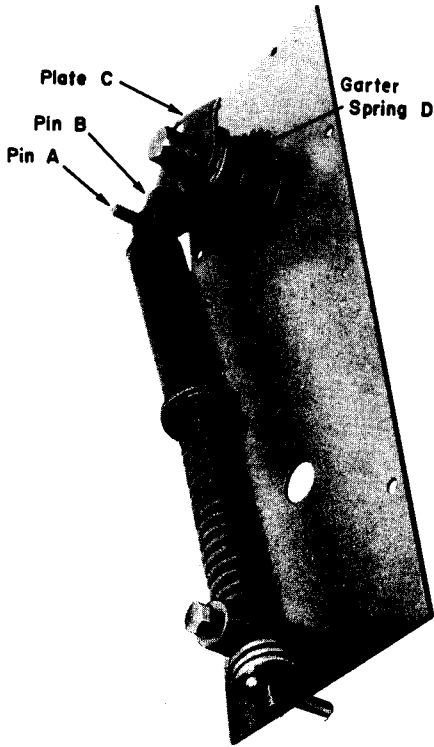


Fig. 2



OPERATING MECHANISMS FOR HPL-C INTERRUPTER SWITCHES



OPERATING PLATE (FOR MOTOR) AND SHAFT OPERATING PLATE

All spring operators are assembled with pin (B), operating plate (C), and garter spring (D), (Fig. 3) used for motor operation which is described later. For straight manual operation, plate (C) is free on the stub shaft and serves only as a spacer between the sprocket crank and the switch shaft-operating plate (E) shown added to the assembly in Fig. 4.

In service, the HPL-C switch operating shaft is coupled to the switch shaft-operating plate of the spring operator as indicated in Fig. 5.

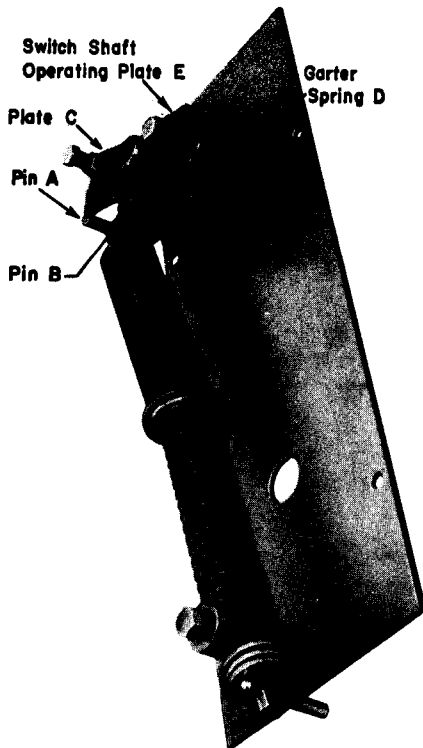


Fig. 4

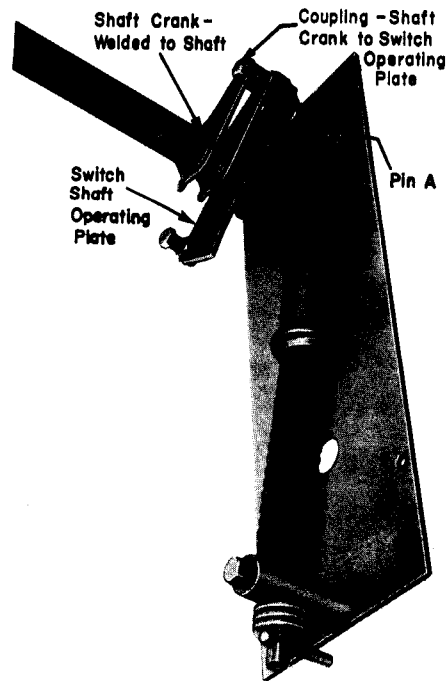


Fig. 5



OPERATING MECHANISMS FOR HPL-C INTERRUPTER SWITCHES SWITCH SHAFT OPERATING PLATE

The switch shaft-operating plate remains in position shown in Fig. 1 while spring is compressed, moves to toggle position, and starts to discharge. When spring discharges, pin A drives switch shaft-operating plate in counter-clockwise direction to position shown in Fig. 2, thus causing a corresponding rotation of the switch-operating shaft.

When the sprocket is rotated in the opposite direction and the spring is again charged and moved through toggle position, the switch shaft is rotated in the opposite direction as the spring discharges, driving switch shaft-operating plate to original position.

All spring operators are also equipped with a set of spring retainers as indicated in Fig. 2 whose purpose will be described later.

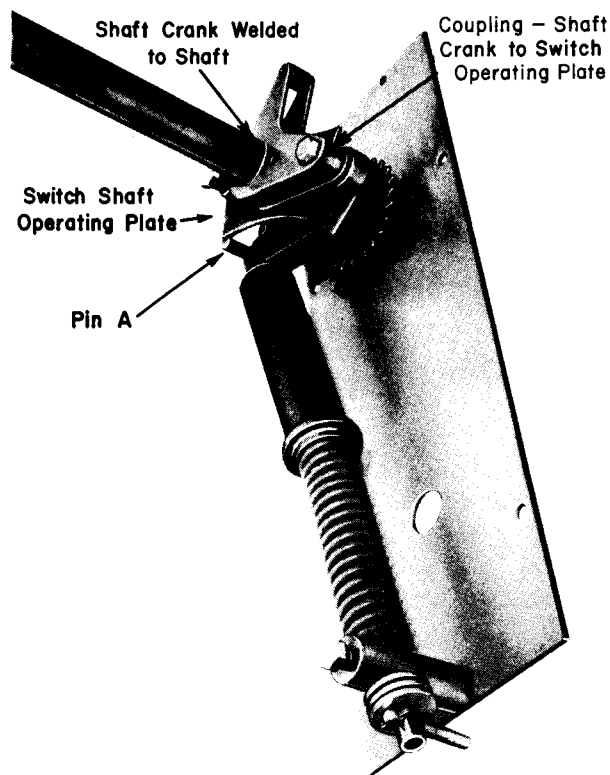


Fig. 1

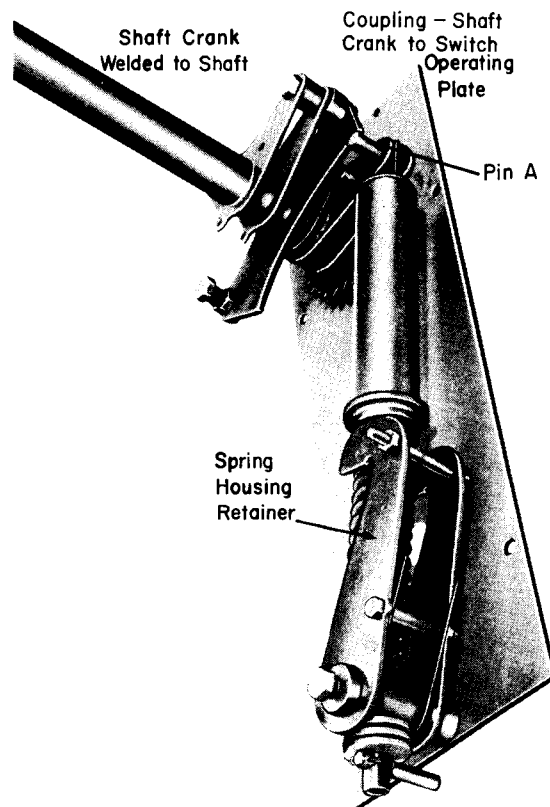


Fig. 2



OPERATING MECHANISMS FOR HPL-C INTERRUPTER SWITCHES SPRING HOUSING RETAINER

The spring retainers referred to on page 3 prevent the main spring from discharging completely on a switch opening operation as shown in Fig. 3, by retaining the main spring cylinder housing. They also allow the spring to discharge completely on a closing operation as shown in Fig. 4.

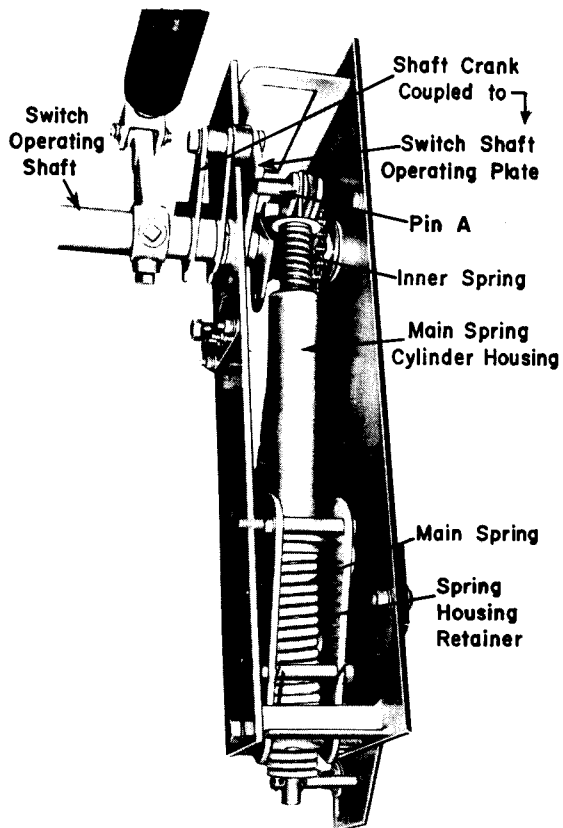


Fig. 3

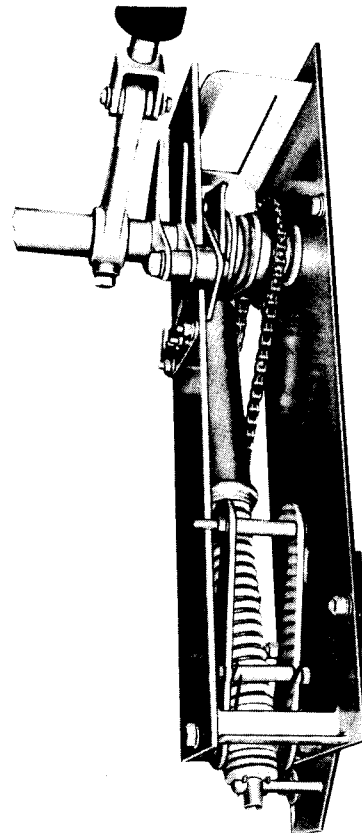


Fig. 4



OPERATING MECHANISMS FOR HPL-C INTERRUPTER SWITCHES
MECHANICAL INTERLOCK

It is evident from Fig. 1 that as the spring is charged for an opening operation, the switch no longer has the benefit of the spring to hold it closed. Actually it will hold in closed position on a current of full momentary rating because the switch crank and operating link are in line.

Occasionally, however, the HPL-C switch is used in an inverted arrangement as indicated in Fig. 2. Here it is evident that, as the spring is charged for a closing operation, the

switch will tend to fall closed. To prevent this occurrence, during the time the spring is not in position to hold the switch open, all spring operators are equipped with a mechanical interlock shown in Fig. 3. This mechanical interlock is released as the spring operator discharges, but performs no function when the switch is mounted in the upright position, Fig. 1. In the latter case, the mechanical interlock may be removed.

SWITCH CLOSED-SPRING DISCHARGED

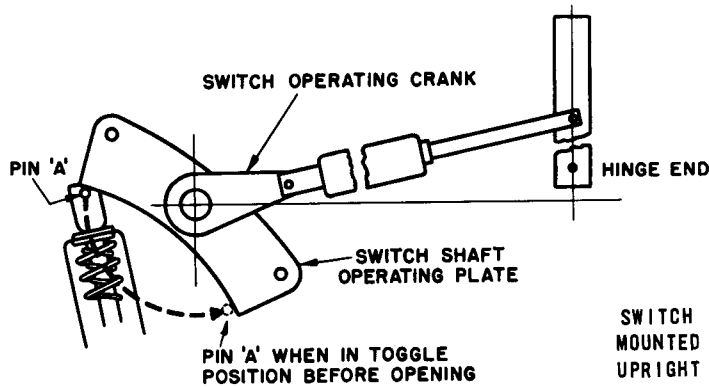


Fig. 1

SWITCH OPEN-SPRING DISCHARGED

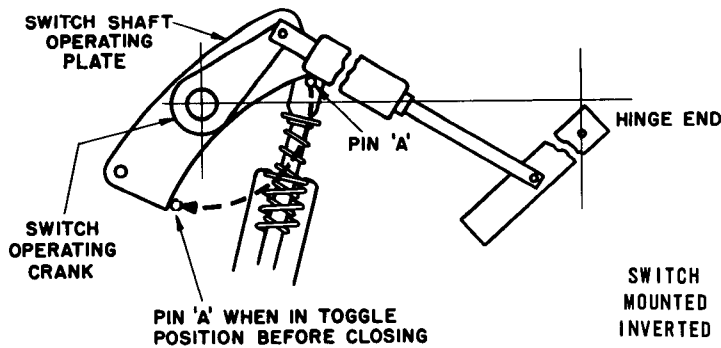


Fig. 2

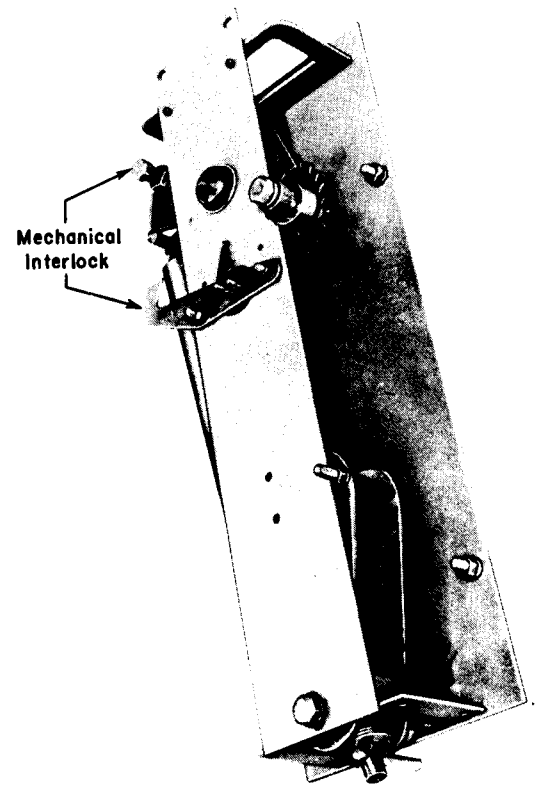


Fig. 3



OPERATING MECHANISMS FOR HPL-C INTERRUPTER SWITCHES
LATCH WITH SOLENOID RELEASE

Figs. 1 and 2 show the relative position of latch and a stop with discharged Tog-L spring in each of its two positions. In either case, as the Tog-L spring is charged, it will be captured in its fully charged position as it moves over toggle position.

A solenoid may be added to the Tog-L spring latch as indicated in Fig. 3 when remote or automatic latch release is desired.

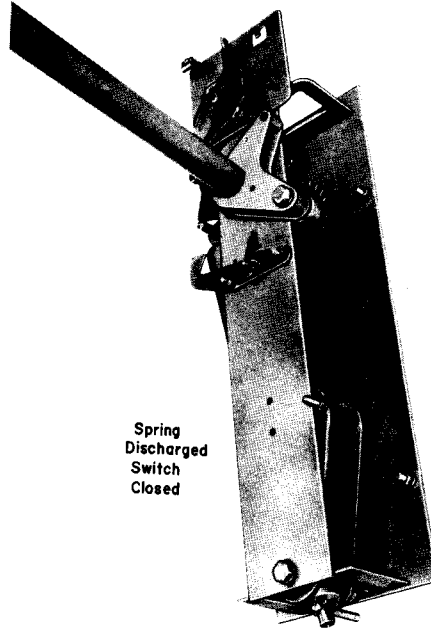


Fig. 1

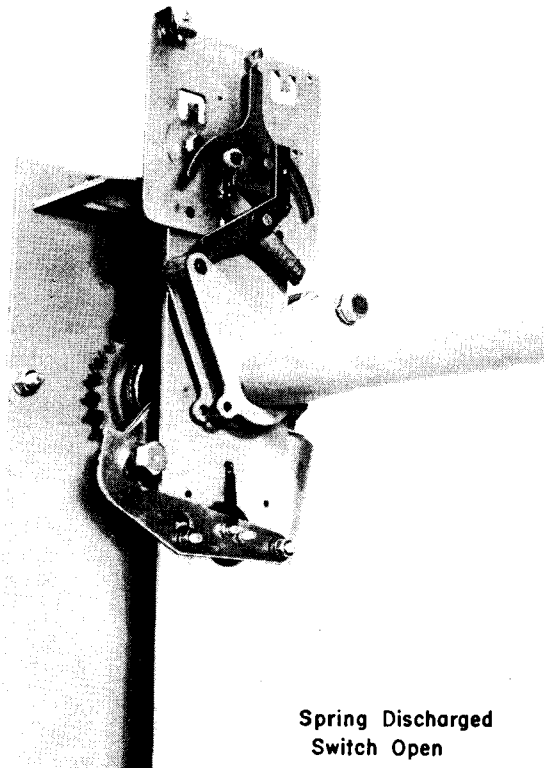


Fig. 2

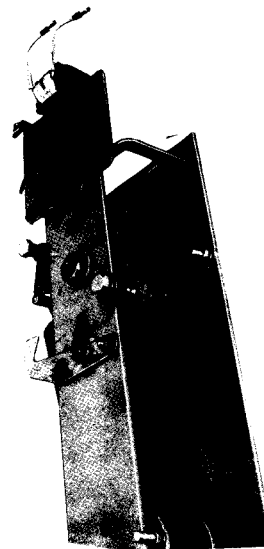


Fig. 3



OPERATING MECHANISMS FOR HPL-C INTERRUPTER SWITCHES MOTOR ASSEMBLY

ASSEMBLY

The motor charging attachment (1), Fig. 4, is added to the manual spring operator (2), to permit remote or automatic operation.

Referring to Fig. 5, the motor charging attachment is coupled to operating plate (C) of the stored energy operator. When the motor operates, the coupling link (9) drives plate (C) which in turn drives sprocket crank (E) via pin (B) counterclockwise, thus performing electrically the same function as the manually-operated mechanism described on page 2. Note that garter spring (D) has been encircled around the motor coupling. Its purpose is to spring bias the coupling link, thus allowing the motor to always run in the same direction, regardless of which direction the Tog-L spring is to be charged.

MANUAL OPERATION

This mechanism may still be operated manually with the front handle (see page 2), except the chain drives the sprocket crank (E). In this case, however, the operating handle itself is spring biased to a free wheeling position and must be clutch engaged if manual operation is desired. The manual handle in this case always incorporates a safety switch which de-energizes the motor control circuit when the manual handle is engaged. Note that if the Tog-L spring in Fig. 5 is manually operated, there will be no movement of the motor mechanism, but the garter spring will automatically bias the coupling link and operating plate in the opposite direction.

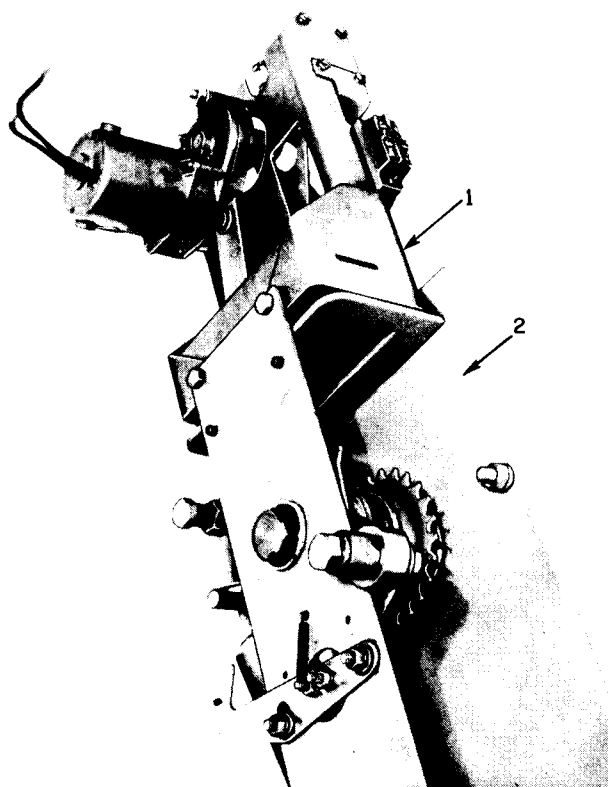


Fig. 4

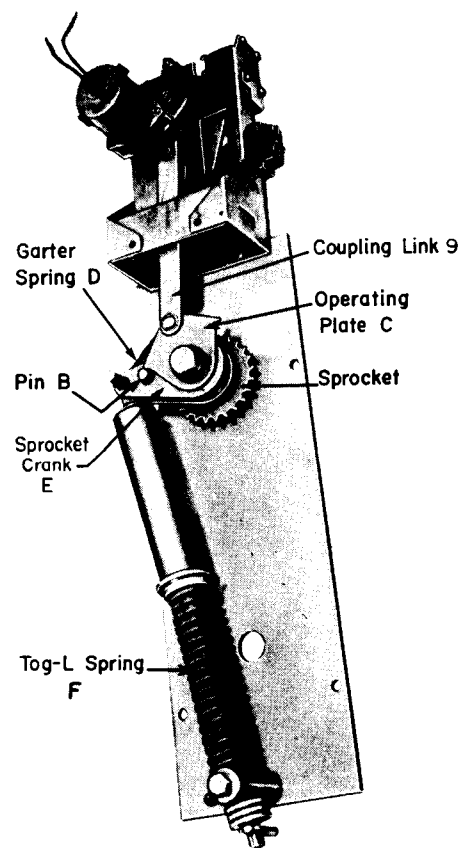


Fig. 5



OPERATING MECHANISMS FOR HPL-C INTERRUPTER SWITCHES MOTOR ASSEMBLY PARTS AND THEIR FUNCTIONS

Refer to Figs. 1 and 2 below, and Fig. 5, - page 9.

1. The circuit is energized through pushbuttons and the associated interlock auxiliary contacts which assure that the switch is in the proper position to perform the required operation, which has been signaled, open or close.
2. The motor starting contactor is energized, closing the starter seal-in contact and simultaneously energizing the starting solenoid (42X) and spring-charging motor (4). Solenoid (42X) will pull up link (14) and advance cam (11) and ratchet (7) by one ratchet tooth position. Cam (11) is mounted on square shaft (15) together with ratchet (7).
3. The motor rotates, driving yoke (5) in reciprocating motion. Drive pawl (6) attached to the yoke rotates the ratchet (7), one notch for each revolution. The ratchet is prevented from slipping backwards by spring loaded backup pawls (8), which are held stationary in the mechanism frame (17).
4. Clamp crank (16) mounted on a square shaft (15) is pin connected to link (9), driving operating plate (C), which in turn drives sprocket crank (E) via pin (B), thus compressing Tog-L spring (F) in the same manner as in manual operation.
5. Cam (11) actuates motor cut-off switch (33) through link (14) to open motor circuit and de-energize solenoid (42X) when link (9) is fully extended, at which time the Tog-L spring has been driven over center and now takes over to operate the switch (open or close). The motor coasts to a stop while continuing to drive ratchet (7) until drive pawl (6) finds the space of missing tooth (13) on the ratchet, at which moment the mechanism comes to rest and motor cut-off switch (33) resets.
6. The garter spring (D) encircling link (9) and sprocket crank (E) positions the link to "set" the motor mechanism for "opening" or "closing" stroke as required.

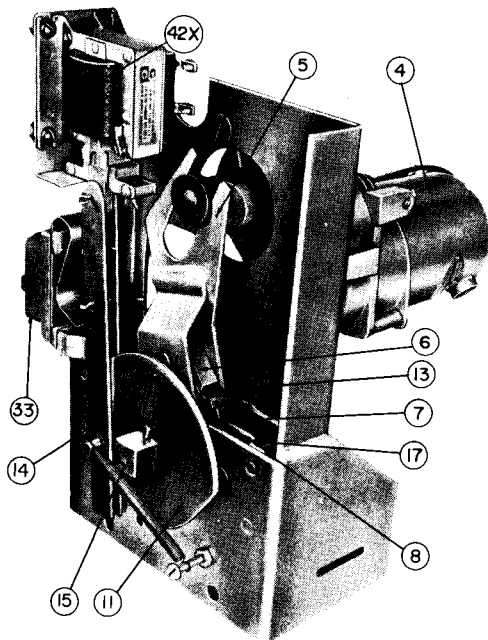


Fig. 1

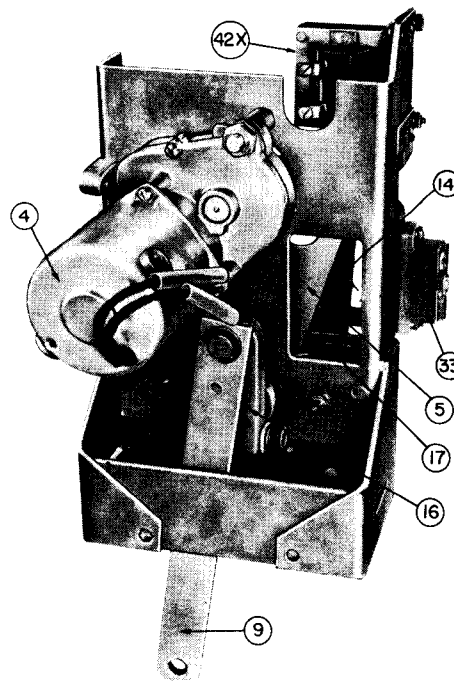


Fig. 2



**OPERATING MECHANISMS FOR HPL-C INTERRUPTER SWITCHES
MOTOR ASSEMBLY, LATCH AND SOLENOID**

Stored-energy spring operator equipped with motor-charging and Tog-L spring-latching accessories.

Such a combination offers complete automatic operation.

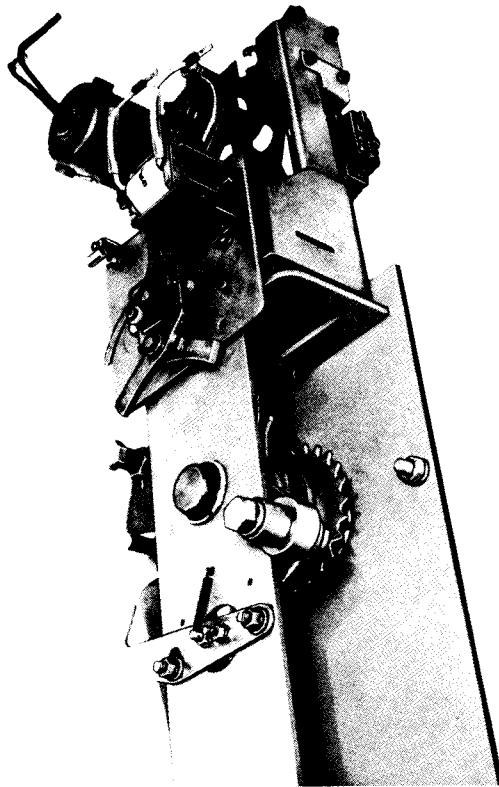
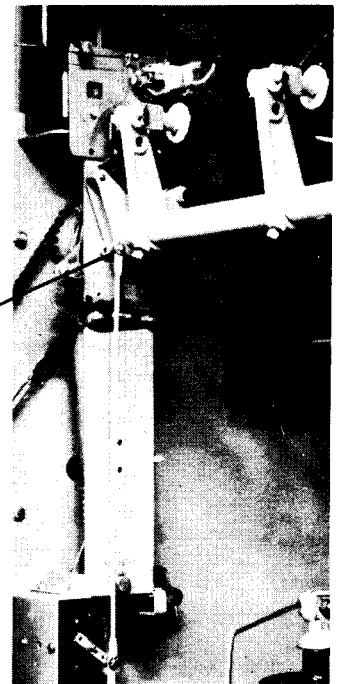


Fig. 3



AUXILIARY
SWITCH LINK
CONNECTS TO
SHAFT CRANK

Fig. 4



OPERATING MECHANISMS FOR HPL-C INTERRUPTER SWITCHES

S - STANDARD MECHANISM

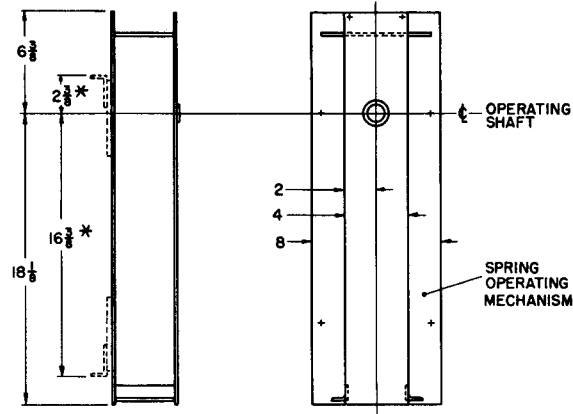


Fig. 1 Dimensions

*Dimensions same as shown on P.5 Section
 13.1.1.4, Installation Instructions

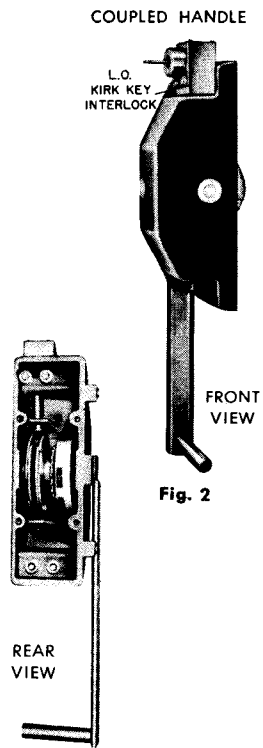


Fig. 2

Fig. 3

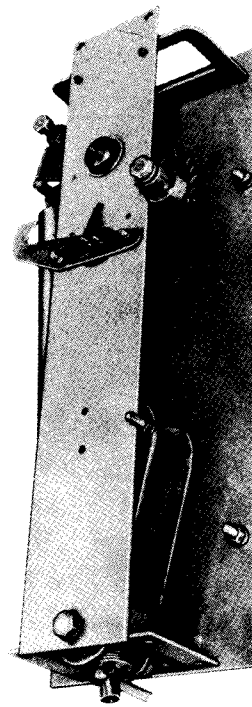


Fig. 4 Complete Assembly (S)



**X, Y AND R COORDINATION CHART
DIMENSIONS IN INCHES**

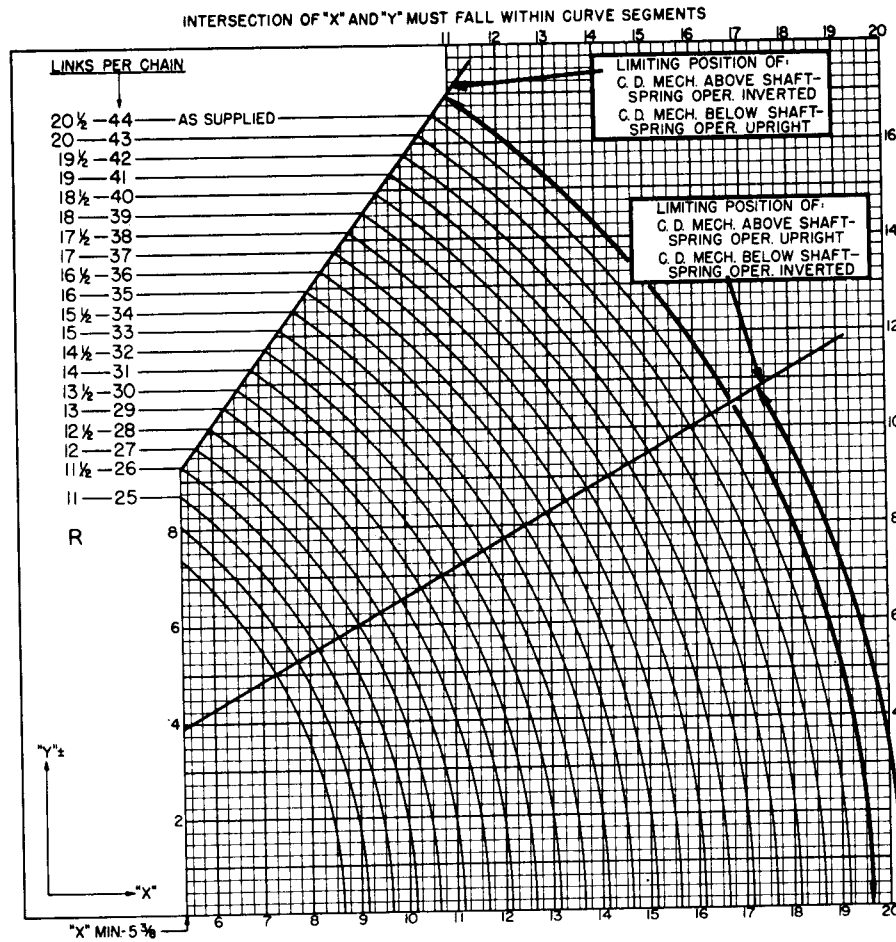


Fig. 1

Chart above covers coordination of chain-drive dimensions for use with stored-energy spring operator.

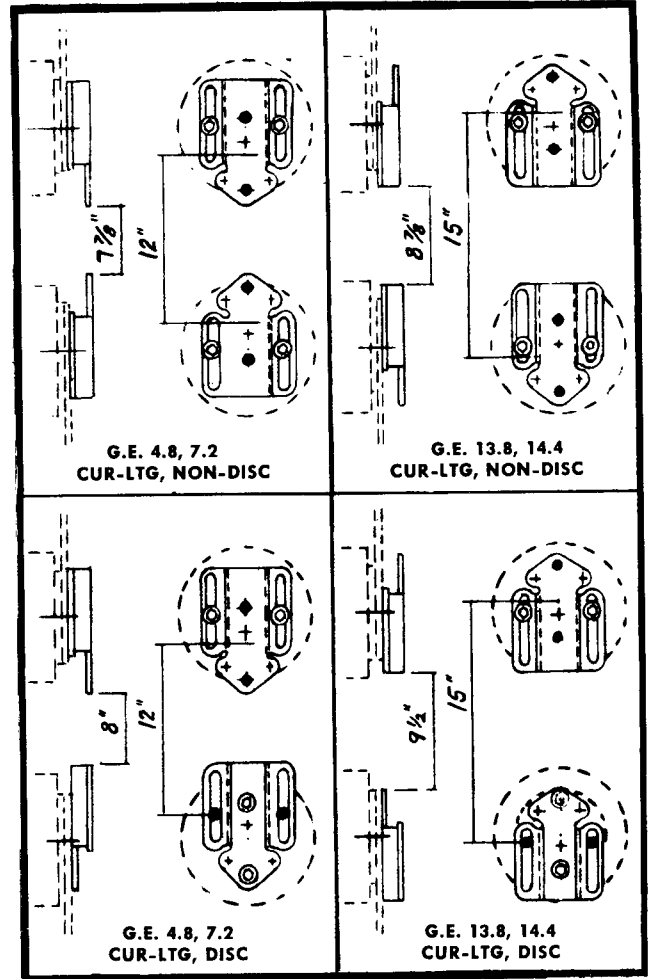
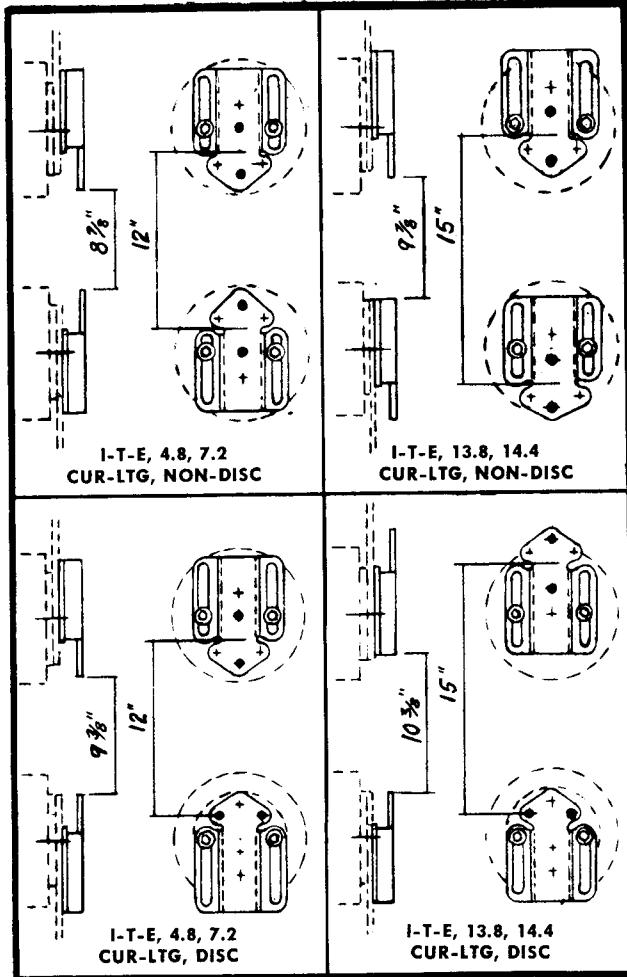
For direct chain drive (no spring operator) add six links, three to each chain, to the number of links indicated in the chart.



UNIVERSAL FUSE ADAPTER ARRANGEMENTS
USED ON HPL-CA AND HPL-CB SWITCHES

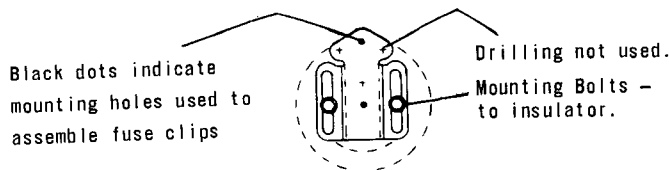
FOR I-T-E FUSES

FOR GE FUSES

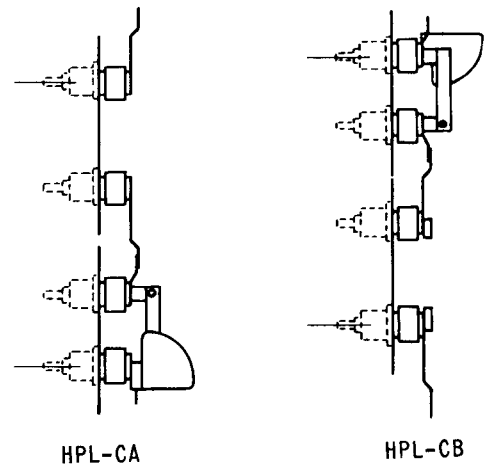


2-INCH BOLT CIRCLE FUSE CLIPS

3-INCH BOLT CIRCLE FUSE CLIPS

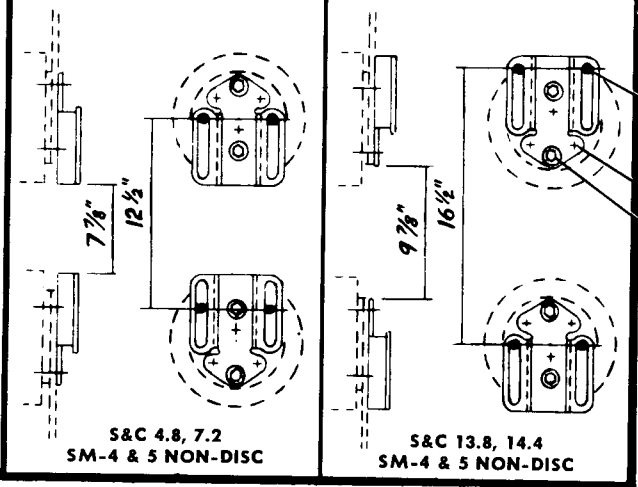
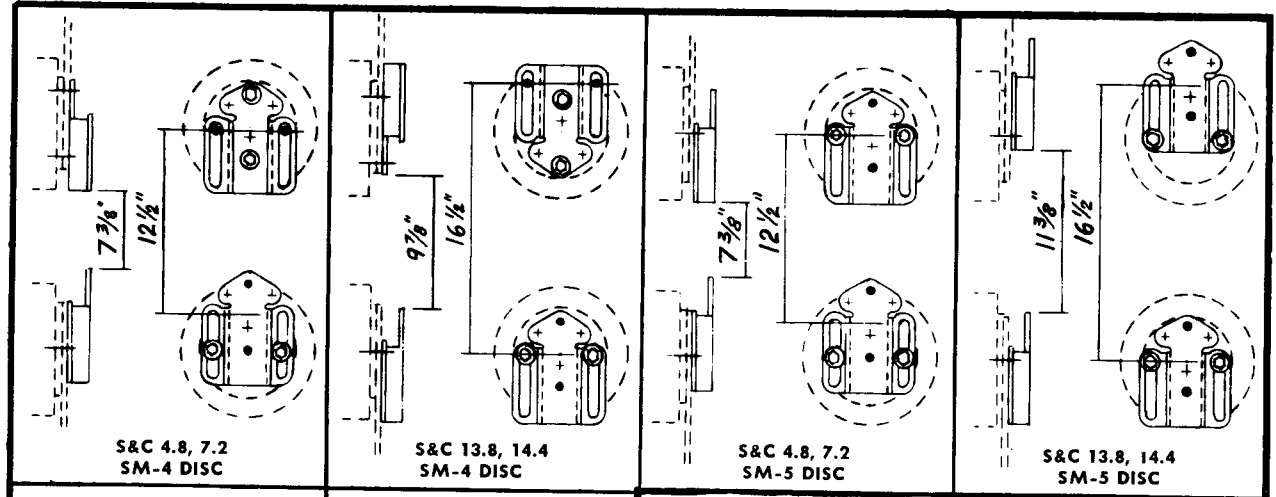


Separate fuse-mounting bases used for HPL-CA and HPL-CB are equipped with two universal-mounting adapters. Adapters are to be adjusted as per arrangements shown on this page. For switch dimensions, see Section 13.1.1.2, Page 5.





UNIVERSAL FUSE ADAPTER ARRANGEMENTS
USED ON HPL-CA AND HPL-CB SWITCHES



FOR S & C FUSES

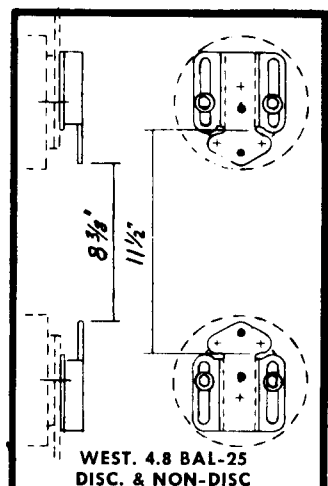
Black dots indicate mounting holes used to assemble fuse clips

Drilling not used.

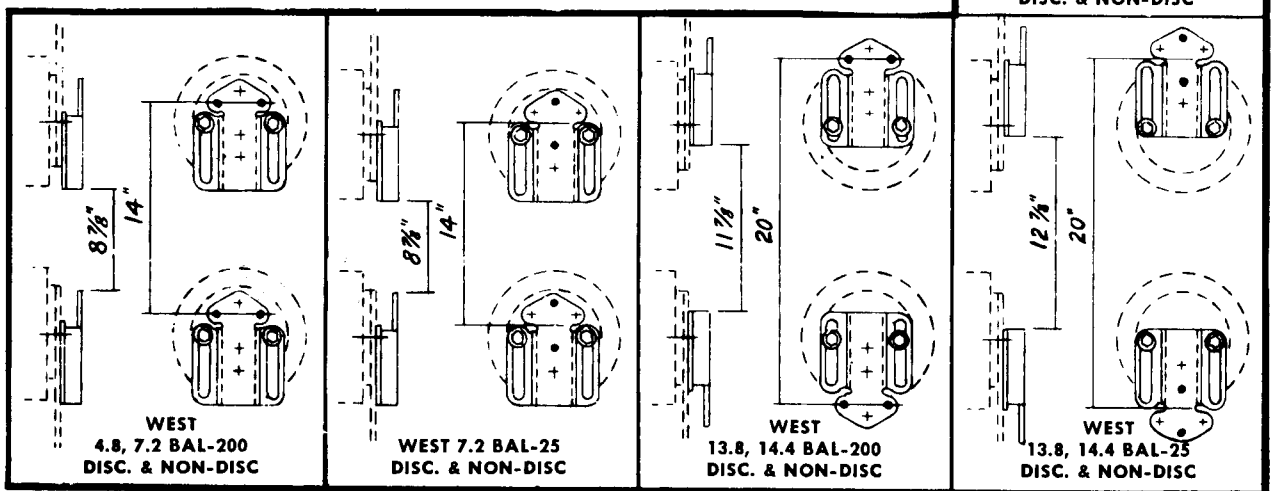
Mounting Bolts - to insulator.

Separate fuse-mounting bases used for HPL-CA and HPL-CB are equipped with two universal-mounting adapters. Adapters are to be adjusted as per arrangements shown on this page. For switch dimensions, see Section 13.1.1.2, Page 5.

For HPL-CA and HPL-CB arrangements, see other side.

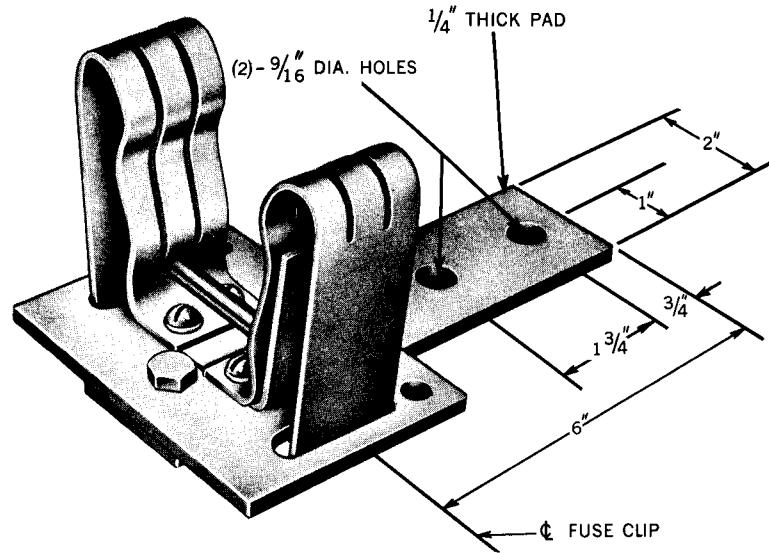


FOR WESTINGHOUSE FUSES



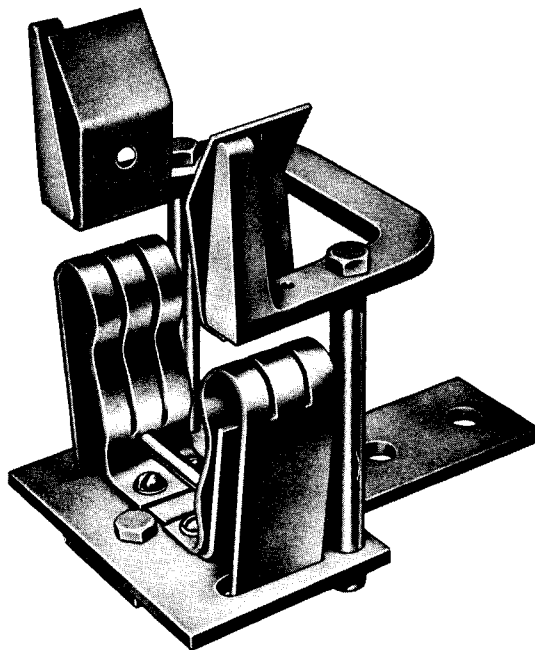


FUSE CLIPS FOR I-T-E CURRENT-LIMITING FUSES
NON-DISCONNECTING TYPE



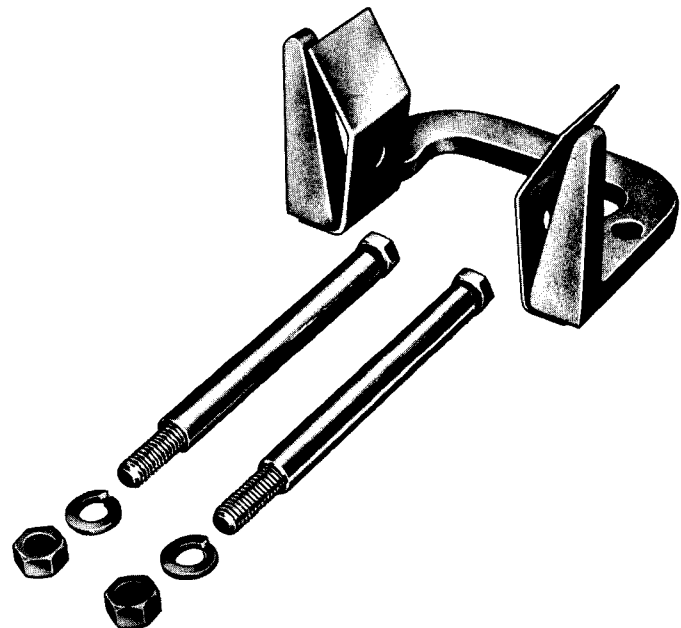
5042F

Fig. 1 Fuse Clip for Single-Barrel Fuse, Catalog No. 203-941-501 (Catalog No. Includes 2 Clips for One Fuse).



5042G

Fig. 2 Fuse Clip for Double and Triple-Barrel Fuse, Catalog No. 203-941-502 (Catalog No. Includes 2 Clips for One Fuse).



5042H

Fig. 3 Conversion Kit for Adapting Single-Barrel Fuse Clip to Double-Barrel Fuse Clip, Catalog No. 159-925-501 (Catalog No. Includes Parts for One Fuse).



HPL-C INTERRUPTER SWITCH, ARC-CHUTE TYPE

SINGLE POLE, SINGLE THROW

4.8 THRU 14.4 KV

600 AND 1200 AMPERES

SAFE FAULT CLOSING

LONG INTERRUPTING LIFE

Single-pole switches and operating-mechanism parts for switchboard builders and assemblers, used in—

- Transformer primary switchgear
- Unit substation primary sections
- Metal-enclosed fused-interrupter switchgear.

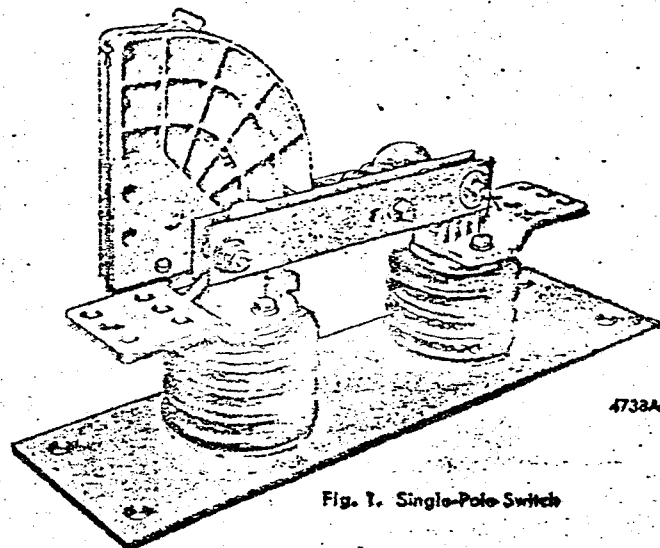


Fig. 1. Single-Pole Switch

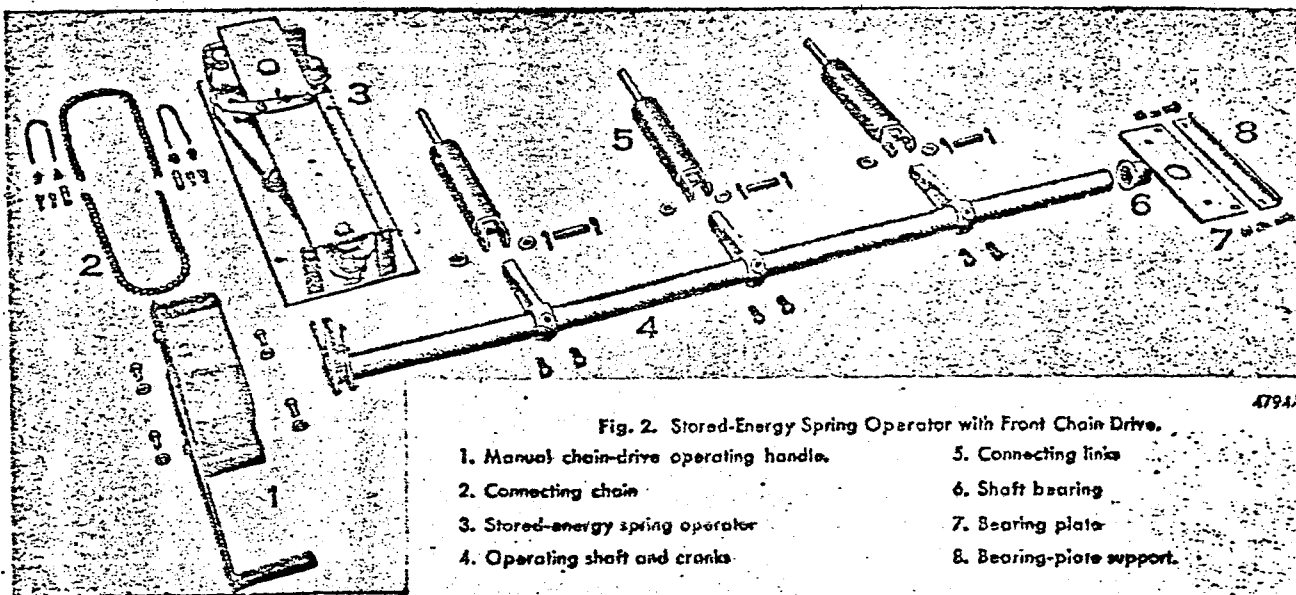


Fig. 2. Stored-Energy Spring Operator with Front Chain Drive.

1. Manual chain-drive operating handle.
2. Connecting chain
3. Stored-energy spring operator
4. Operating shaft and cranks
5. Connecting links
6. Shaft bearing
7. Bearing plate
8. Bearing-plate support.

RATINGS—3-POLE, HPL-C SWITCH AND OPERATING MECHANISMS

Voltage Rating, KV		Current Rating					Interrupting Life on Close-Open Duty Cycle Number of Interruptions				Safe Fault Closing Rating, Amperes Rms Asymmetrical			
Nom.	Max. Design	Withstand		Cont. Current Amp	At KV	10-Cycle Momentary Ka Rms Asym.	4-Second Short-Time Ka Rms Sym.	KV	Power Factor	Amperes			Direct Chain Drive	Stored-Energy Chain Drive
		50 Cycle	Impulse							200	400	600		
4.8	5.5	19	60	600	5.5	61	38	5.5		1000	1000	750	9000	40,000 or fuse interrupting rating
				1200										
13.8	14.5	36	95	600	15	61	38	15	0.8	800	400	300	9000	40,000 or fuse interrupting rating
				1200										
14.4	15.5	50	110	600	15.5	61	38	15.5		500	300	200	9000	40,000 or fuse interrupting rating
				1200										



HPL-C SWITCH AND OPERATING MECHANISMS

Three single-pole HPL-C switches are group operated as shown in Fig. 3. Switches are operated, open and closed, by means of cranks and porcelain links, driven from a common operating shaft.

Two types of manual switch operating mechanisms are available, Figs. 4 and 5.

With the manual mechanisms shown, the front operating handle is moved through 180 degrees for a switch operation ... up to close ... down to open.

As the handle is rotated, energy is stored in the spring device (Fig. 5). Only when the Tog-L spring is fully charged and moved over center, does the spring operator discharge causing a switch operation.

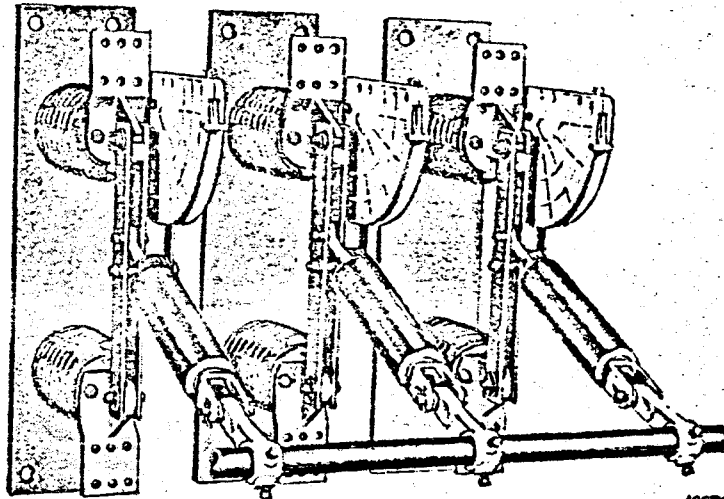


Fig. 3. Three Single-Pole Switches Arranged for Group Operation.

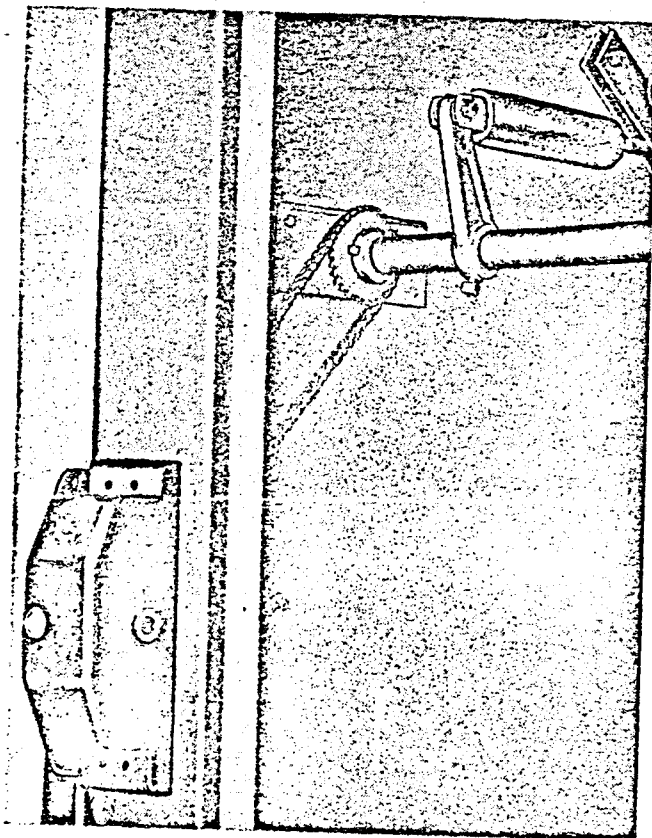


Fig. 4. Front Chain-Drive Connected Direct to Operating Shaft.

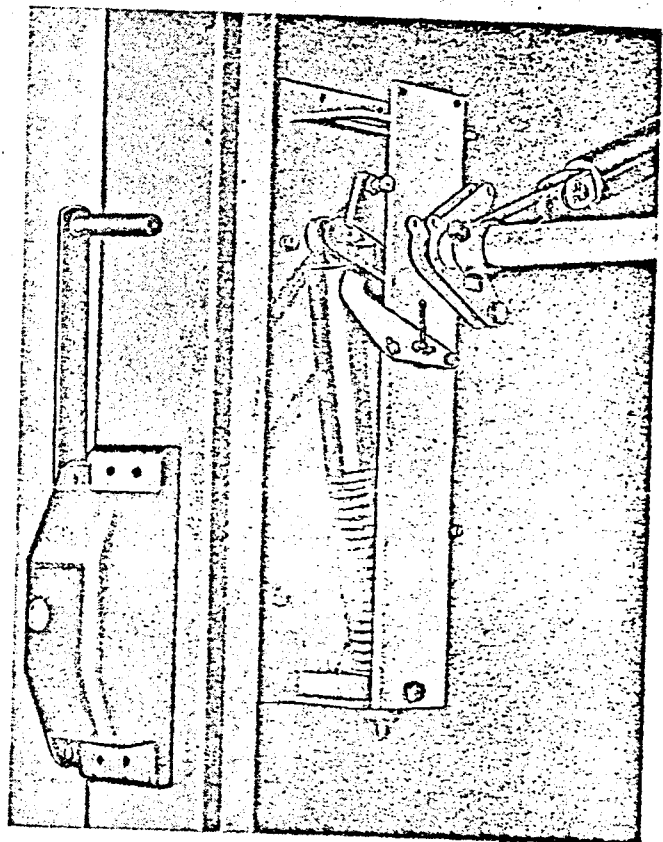


Fig. 5. Front Chain-Drive Connected to Shaft Through Stored-Energy Spring Operator for Maximum Fault Closing.

INTERLOCKING—Chain drive handles shown above have provision for mounting Kirk key interlocks—LO at top position, and LOC at bottom position.



OPERATING MECHANISMS FOR HPL-C INTERRUPTER SWITCHES
OPERATING CRANK WITH SPROCKET AND TOG-L SPRING

The basic stored-energy spring operator consists of a one-piece crank and sprocket on a stub shaft assembled within a mounting support frame. One end of a Tog-L spring assembly is attached to the sprocket crank. The other end of the spring assembly is anchored to the mounting frame. The spring assembly itself consists of an operating rod and two compression springs, one inside the other. Upper half of main spring is covered by a cylinder whose purpose will be described later. The sprocket is chain-driven from a front operating handle.

In Fig. 1, the springs are compressed as the sprocket is driven in the counter-clockwise direction. When the springs are completely compressed and the sprocket crank is in line with the spring operating rod, the mechanism is in toggle. As the sprocket crank is further rotated, the springs discharge and drive the sprocket crank to a position approximately 180 degrees from its original starting point (Fig. 2). Belleville washers at lower end of spring absorb shock when spring discharges.

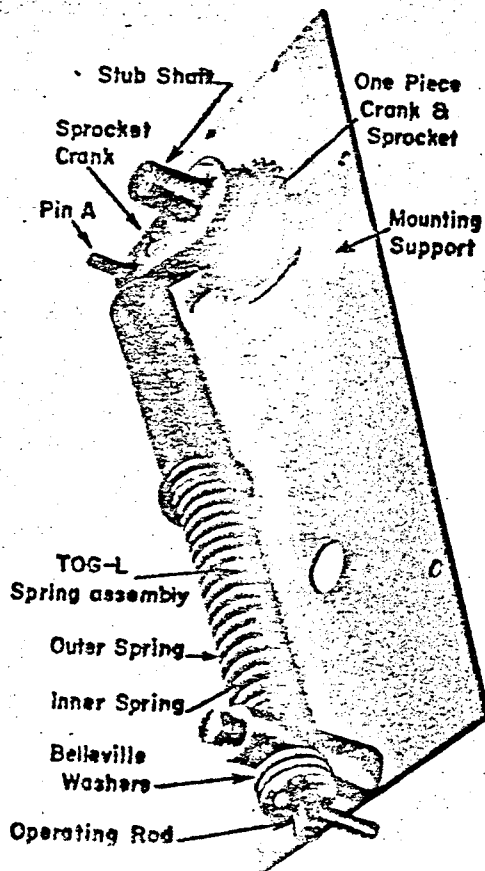


Fig. 1

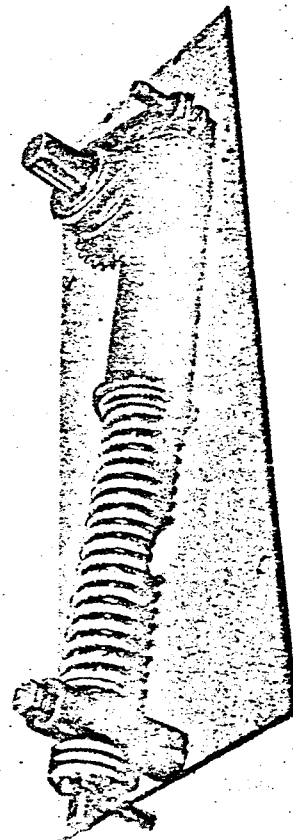
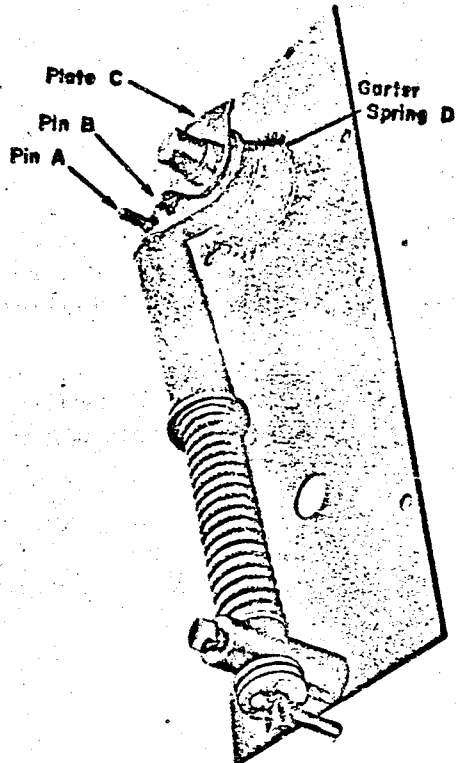


Fig. 2



OPERATING MECHANISMS FOR HPL-C INTERRUPTER SWITCHES



OPERATING PLATE (FOR MOTOR) AND SHAFT OPERATING PLATE

All spring operators are assembled with pin (B), operating plate (C), and garter spring (D), (Fig. 3) used for motor operation which is described later. For straight manual operation, plate (C) is free on the stub shaft and serves only as a spacer between the sprocket crank and the switch shaft-operating plate (E) shown added to the assembly in Fig. 4.

In service, the HPL-C switch operating shaft is coupled to the switch shaft-operating plate of the spring operator as indicated in Fig. 5.

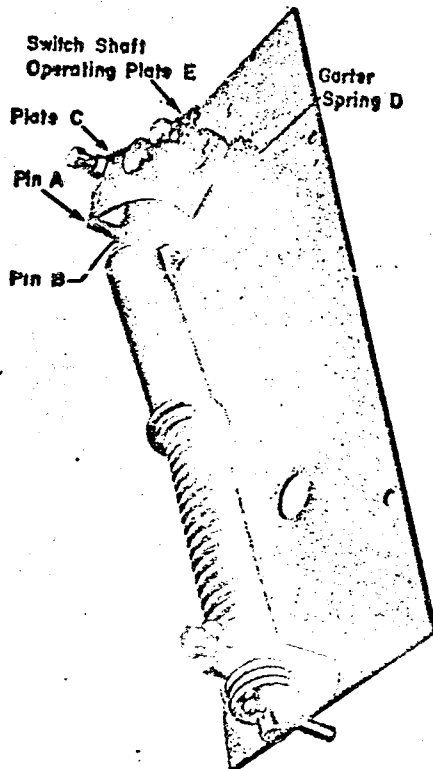


Fig. 4

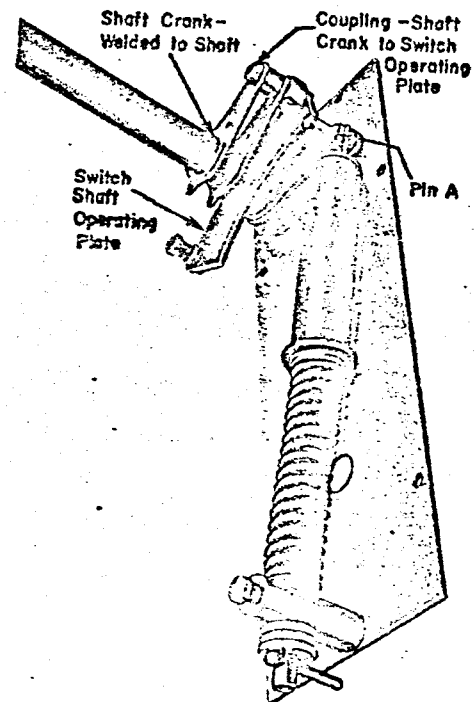


Fig. 5



OPERATING MECHANISMS FOR HPL-C INTERRUPTER SWITCHES SWITCH SHAFT OPERATING PLATE

The switch shaft-operating plate remains in position shown in Fig. 1 while spring is compressed, moves to toggle position, and starts to discharge. When spring discharges, pin A drives switch shaft-operating plate in counter-clockwise direction to position shown in Fig. 2, thus causing a corresponding rotation of the switch-operating shaft.

When the sprocket is rotated in the opposite direction and the spring is again charged and moved through toggle position, the switch shaft is rotated in the opposite direction as the spring discharges, driving switch shaft-operating plate to original position.

All spring operators are also equipped with a set of spring retainers as indicated in Fig. 2 whose purpose will be described later.

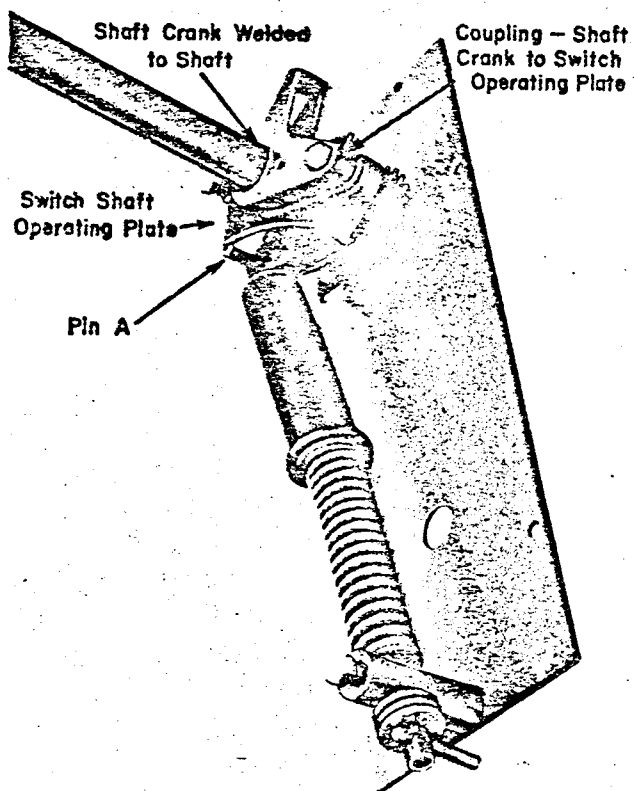


Fig. 1

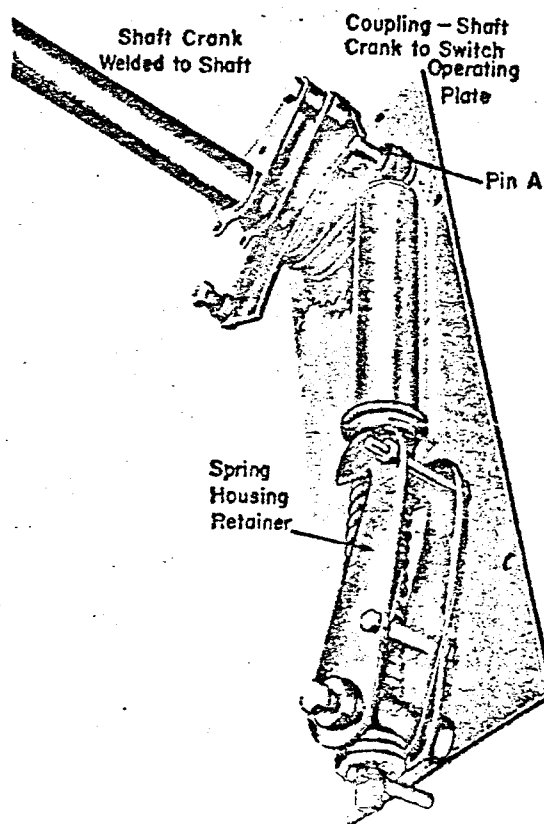


Fig. 2



OPERATING MECHANISMS FOR HPL-C INTERRUPTER SWITCHES SPRING HOUSING RETAINER

The spring retainers referred to on page 3 prevent the main spring from discharging completely on a switch opening operation as shown in Fig. 3, by retaining the main spring cylinder housing. They also allow the spring to discharge completely on a closing operation as shown in Fig. 4.

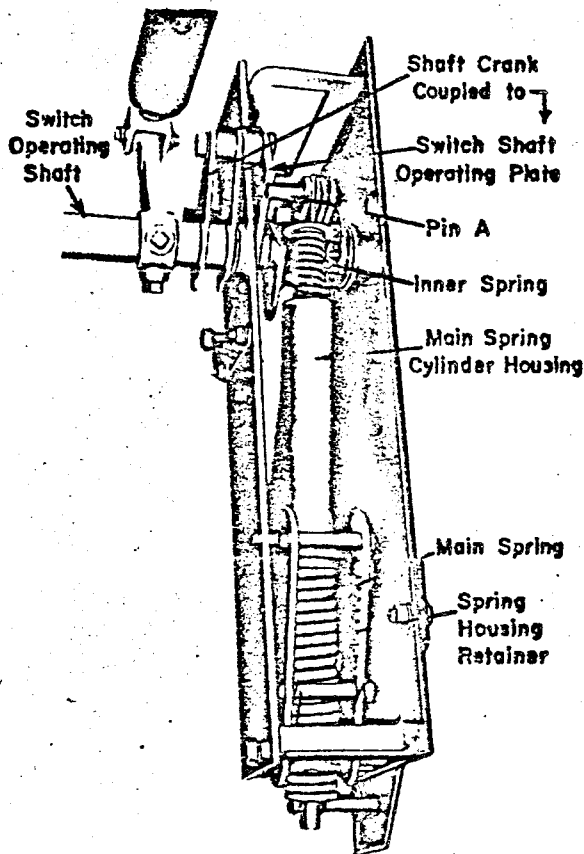


Fig. 3

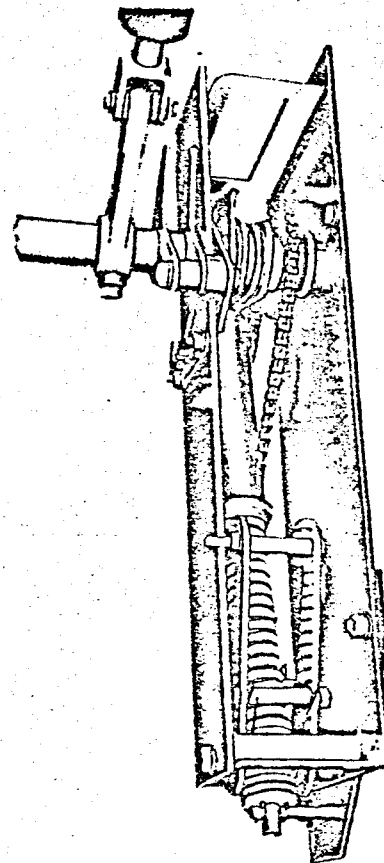


Fig. 4



OPERATING MECHANISMS FOR HPL-C INTERRUPTER SWITCHES
MECHANICAL INTERLOCK

It is evident from Fig. 1 that as the spring is charged for an opening operation, the switch no longer has the benefit of the spring to hold it closed. Actually it will hold in closed position on a current of full momentary rating because the switch crank and operating link are in line.

Occasionally, however, the HPL-C switch is used in an inverted arrangement as indicated in Fig. 2. Here it is evident that, as the spring is charged for a closing operation, the

switch will tend to fall closed. To prevent this occurrence, during the time the spring is not in position to hold the switch open, all spring operators are equipped with a mechanical interlock shown in Fig. 3. This mechanical interlock is released as the spring operator discharges, but performs no function when the switch is mounted in the upright position, Fig. 1. In the latter case, the mechanical interlock may be removed.

SWITCH CLOSED-SPRING DISCHARGED

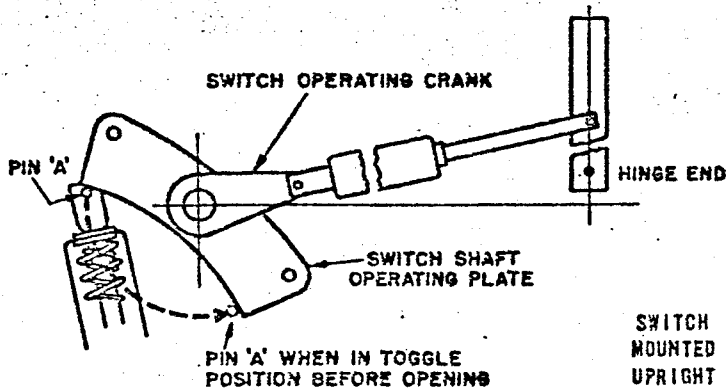


Fig. 1

SWITCH OPEN-SPRING DISCHARGED

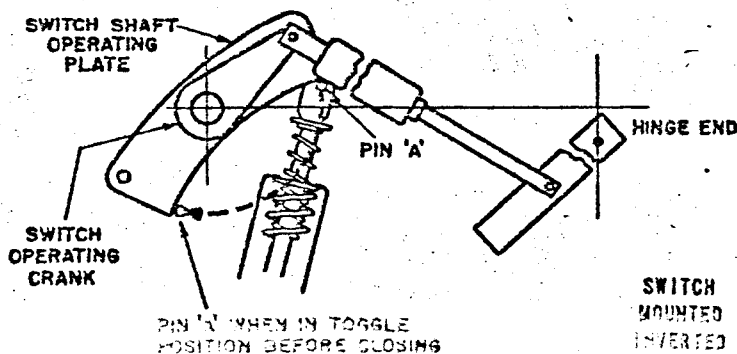


Fig. 2

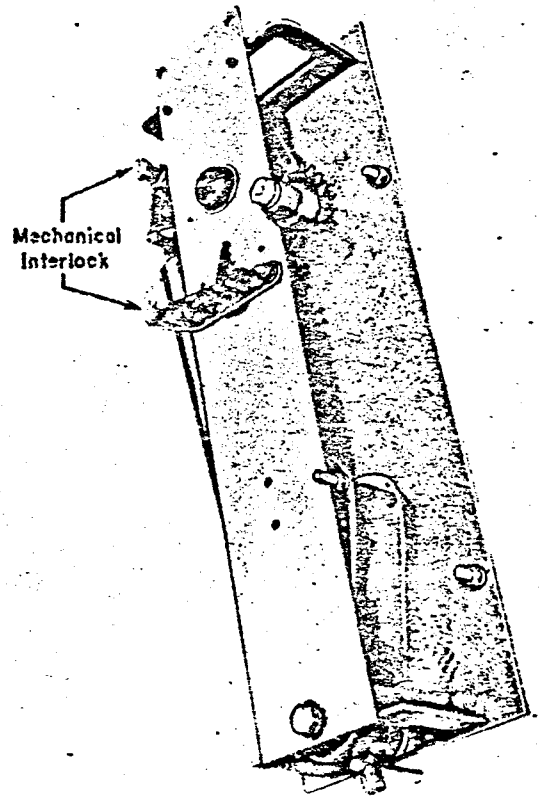


Fig. 3



OPERATING MECHANISMS FOR HPL-C INTERRUPTER SWITCHES
LATCH WITH SOLENOID RELEASE

Figs. 1 and 2 show the relative position of latch and a stop with discharged Tog-L spring in each of its two positions. In either case, as the Tog-L spring is charged, it will be captured in its fully charged position as it moves over toggle position.

A solenoid may be added to the Tog-L spring latch as indicated in Fig. 3 when remote or automatic latch release is desired.

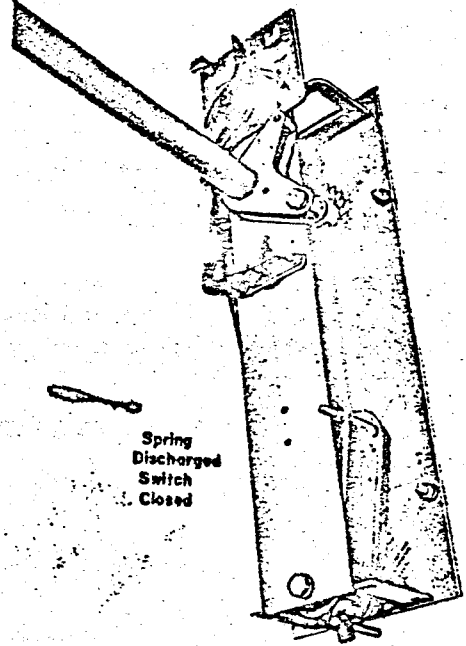


Fig. 1

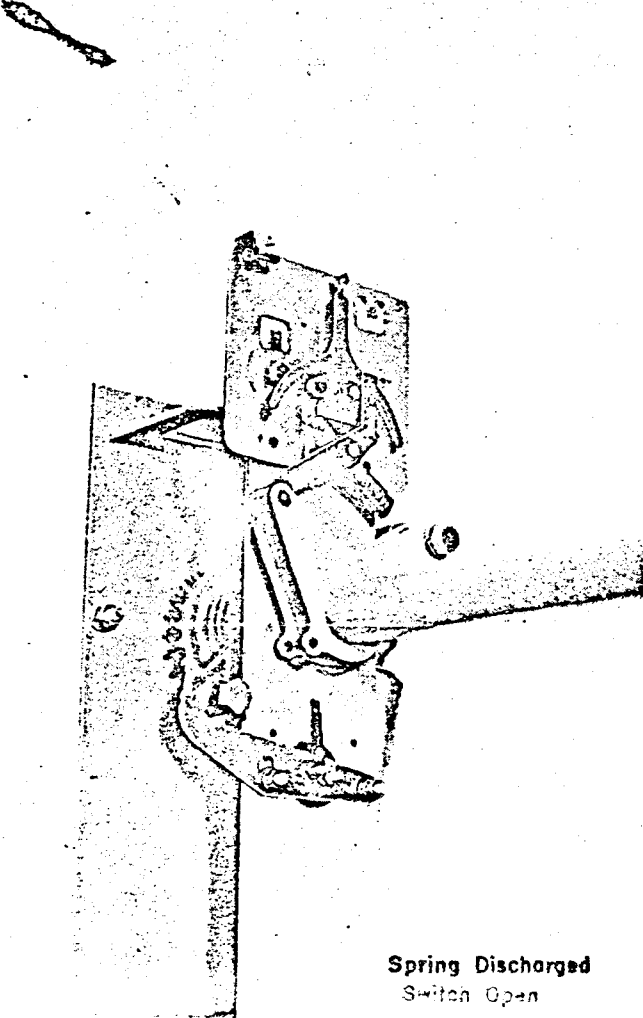


Fig. 2

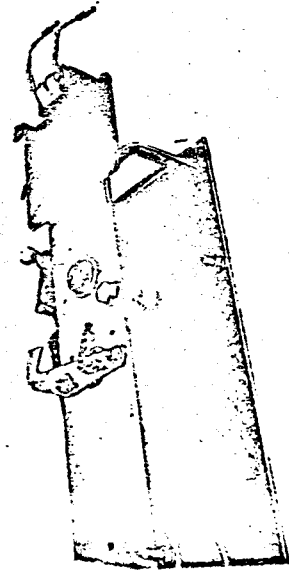


Fig. 3



OPERATING MECHANISMS FOR HPL-C INTERRUPTER SWITCHES MOTOR ASSEMBLY

ASSEMBLY

The motor charging attachment (1), Fig. 4, is added to the manual spring operator (2), to permit remote or automatic operation.

Referring to Fig. 5, the motor charging attachment is coupled to operating plate (C) of the stored energy operator. When the motor operates, the coupling link (9) drives plate (C) which in turn drives sprocket crank (E) via pin (B) counterclockwise, thus performing electrically the same function as the manually-operated mechanism described on page 2. Note that garter spring (D) has been encircled around the motor coupling. Its purpose is to spring bias the coupling link, thus allowing the motor to always run in the same direction, regardless of which direction the Tog-L spring is to be charged.

MANUAL OPERATION

This mechanism may still be operated manually with the front handle (see page 2), except the chain drives the sprocket crank (E). In this case, however, the operating handle itself is spring biased to a free wheeling position and must be clutch engaged if manual operation is desired. The manual handle in this case always incorporates a safety switch which de-energizes the motor control circuit when the manual handle is engaged. Note that if the Tog-L spring in Fig. 5 is manually operated, there will be no movement of the motor mechanism, but the garter spring will automatically bias the coupling link and operating plate in the opposite direction.

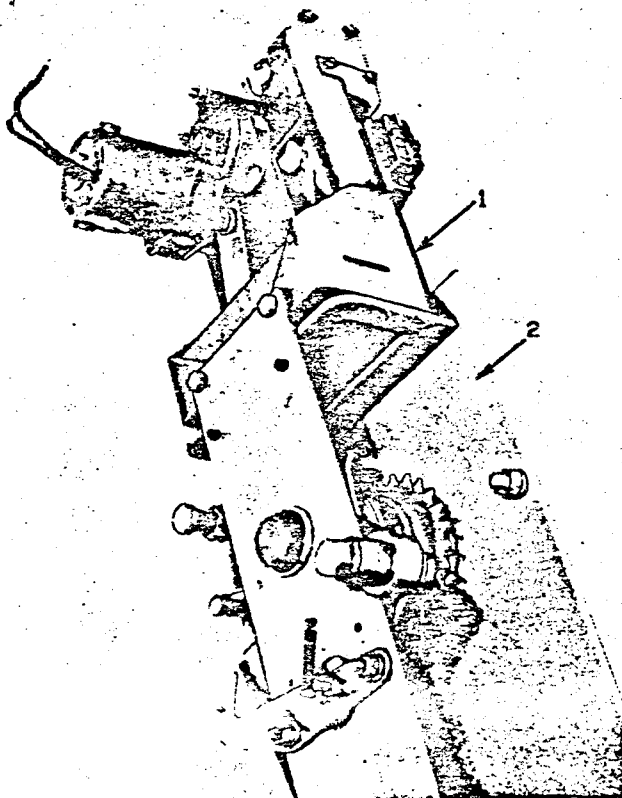


Fig. 4

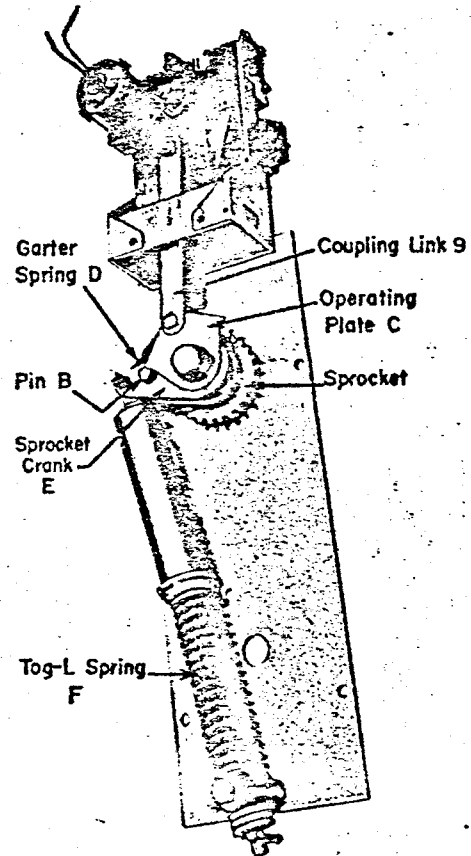


Fig. 5



OPERATING MECHANISMS FOR HPL-C INTERRUPTER SWITCHES MOTOR ASSEMBLY PARTS AND THEIR FUNCTIONS

Refer to Figs. 1 and 2 below, and Fig. 5, page 9.

1. The circuit is energized through pushbuttons and the associated interlock auxiliary contacts which assure that the switch is in the proper position to perform the required operation, which has been signaled, open or close.
2. The motor starting contactor is energized, closing the starter seal-in contact and simultaneously energizing the starting solenoid (42X) and spring-charging motor (4). Solenoid (42X) will pull up link (14) and advance cam (11) and ratchet (7) by one ratchet tooth position. Cam (11) is mounted on square shaft (15) together with ratchet (7).
3. The motor rotates, driving yoke (5) in reciprocating motion. Drive pawl (6) attached to the yoke rotates the ratchet (7), one notch for each revolution. The ratchet is prevented from slipping backwards by spring loaded backup pawls (8), which are held stationary in the mechanism frame (17).
4. Clamp crank (16) mounted on a square shaft (15) is pin connected to link (9), driving operating plate (C), which in turn drives sprocket crank (E) via pin (B), thus compressing Tog-L spring (F) in the same manner as in manual operation.
5. Cam (11) actuates motor cut-off switch (33) through link (14) to open motor circuit and de-energize solenoid (42X) when link (9) is fully extended, at which time the Tog-L spring has been driven over center and now takes over to operate the switch (open or close). The motor coasts to a stop while continuing to drive ratchet (7) until drive pawl (6) finds the space of missing tooth (13) on the ratchet, at which moment the mechanism comes to rest and motor cut-off switch (33) resets.
6. The garter spring (D) encircling link (9) and sprocket crank (E) positions the link to "set" the motor mechanism for "opening" or "closing" stroke as required.

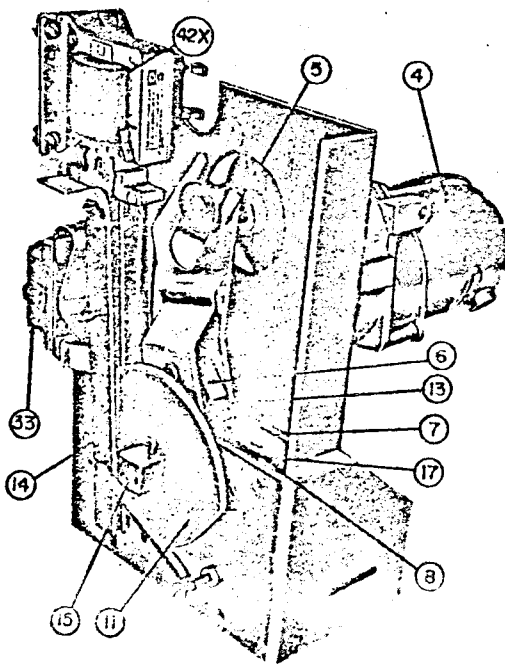


Fig. 1



Fig. 2



OPERATING MECHANISMS FOR HPL-C INTERRUPTER SWITCHES
MOTOR ASSEMBLY, LATCH AND SOLENOID

Stored-energy spring operator equipped with motor-charging and Tog-L spring-latching accessories.

Such a combination offers complete automatic operation.

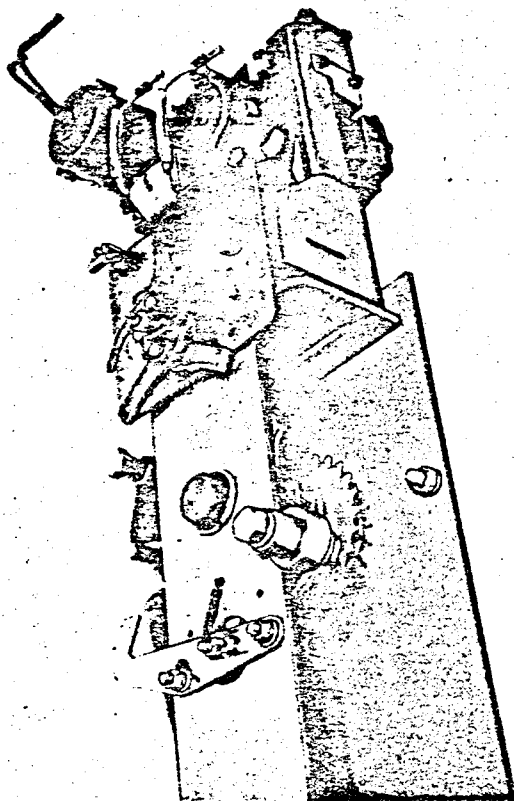


Fig. 3



AUXILIARY
SWITCH LINK
CONNECTS TO
SHAFT CRANK

Fig. 4



OPERATING MECHANISMS FOR HPL-C INTERRUPTER SWITCHES

S - STANDARD MECHANISM

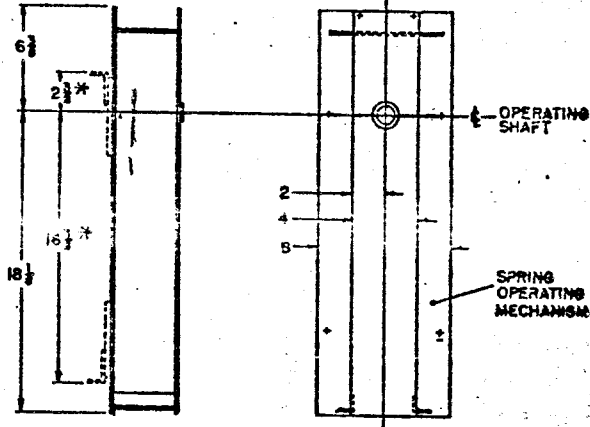


Fig. 1 Dimensions

*Dimensions same as shown on P.5 Section 13.1.1.4, Installation Instructions

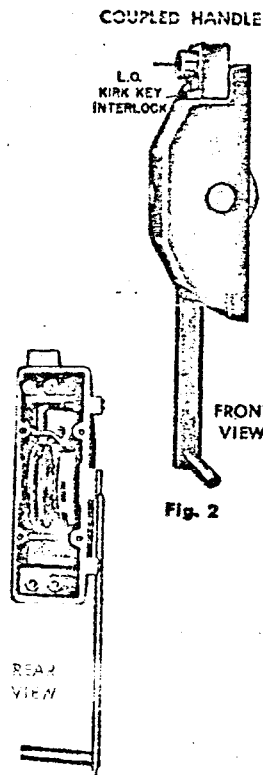


Fig. 2

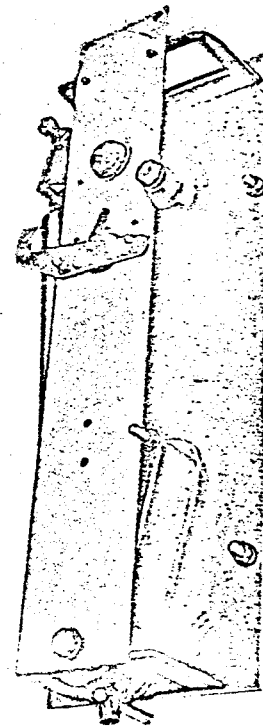


Fig. 4 Complete Assembly (S)



**X, Y AND R COORDINATION CHART
DIMENSIONS IN INCHES**

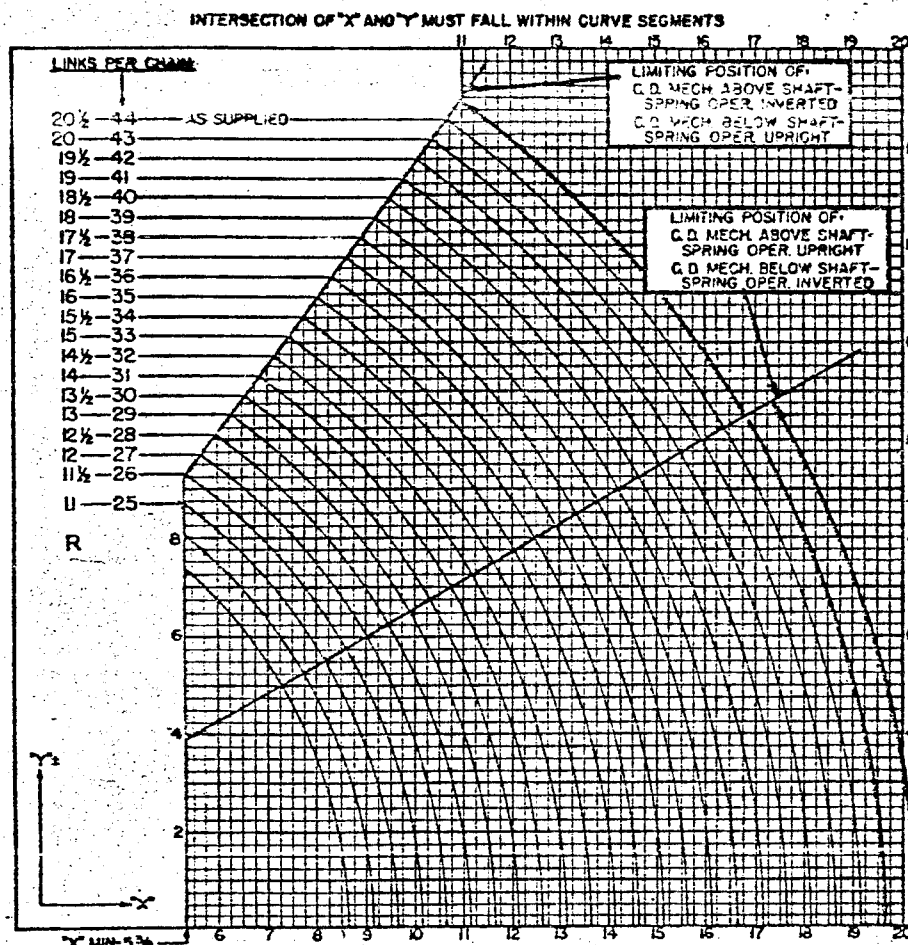
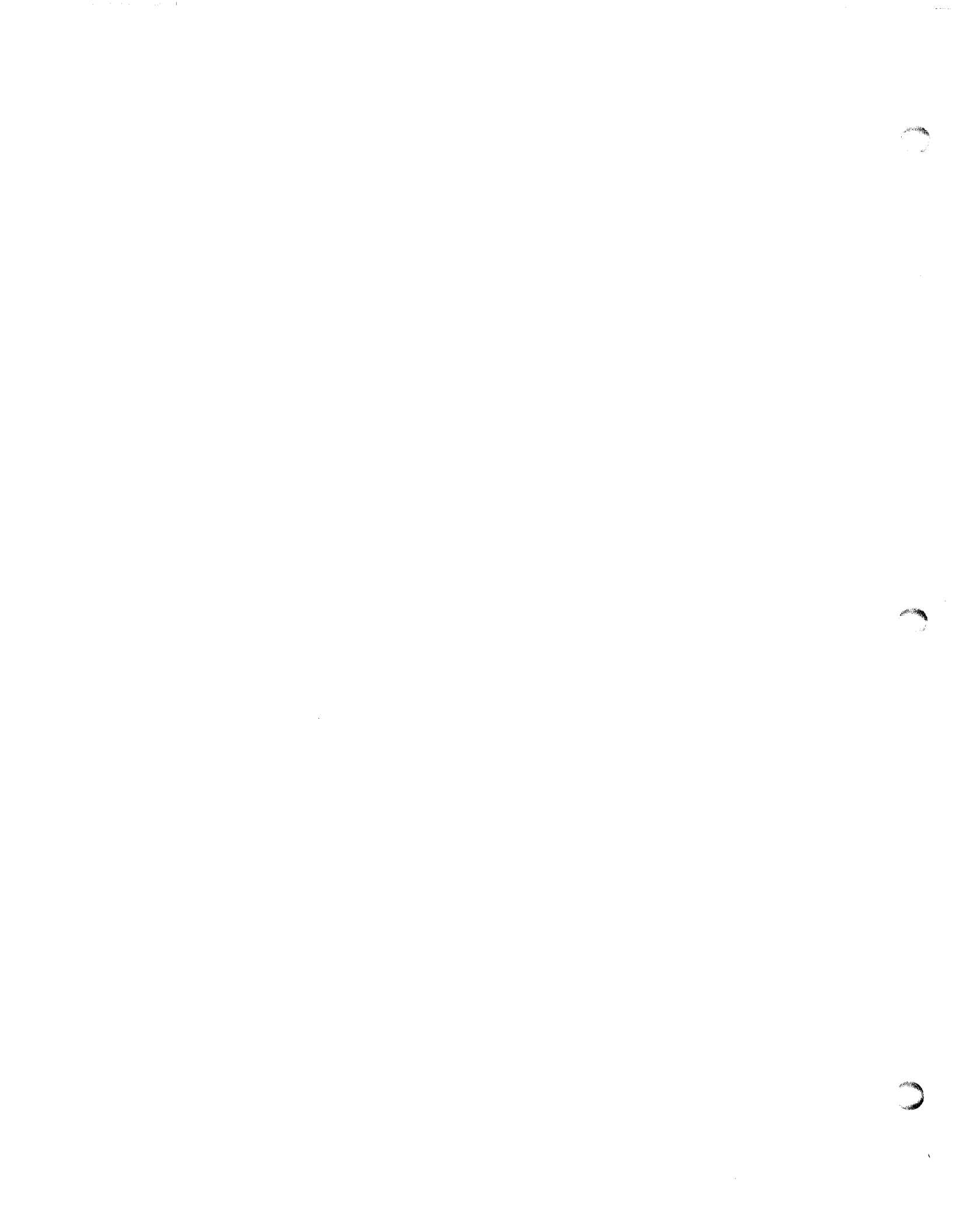


Fig. 1

Chart above covers coordination of chain-drive dimensions for use with stored-energy spring operator.

For direct chain drive (no spring operator) add six links, three to each chain, to the number of links indicated in the chart.



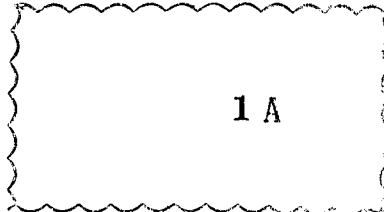


NET PRICES

HPL-C, UNFUSED—SINGLE POLE, SINGLE THROW

4.8 THRU 14.4 KV

600 AMPERES



INS. ARRANGEMENT	RATING, KV		SINGLE-POLE SWITCH		Position	OPERATING MECHANISM				BARRIERS Set of four		
	Nom.	BIL	Catalog Number	Price		Direct Chain Drive 9,000 A, Fault Clos.*		Stored Energy Ch. Dr. 40,000 A, Fault Cl.		Cat. No.	Price	
						Cat. No.	Price	Cat. No.	Price			
F.F. F.B. B.F. B.B.	4.8	60	305-408-301	\$141.	Right or Left	DR4	\$114.	SR4	\$224.	203-986-501	\$22.	
			305-408-303	171.								DL4
			305-408-305	171.								
			305-408-307	202.								
F.F. F.B. B.F. B.B.	13.8	95	305-409-301	154.	Right or Left	DR13	114.	SR13	224.	203-986-502	22.	
			305-409-303	189.								DL13
			305-409-305	189.								
			305-409-307	224.								
F.F. F.B. B.F. B.B.	14.4	110	305-410-301	164.	Right or Left	DR14	132.	SR14	241.	203-986-502	22.	
			305-410-303	198.								DL14
			305-410-305	198.								
			305-410-307	234.								

*Based on rapid and complete movement of operating handle to fully closed position.

GENERAL NOTES

1. COMBINATION OF LISTED SINGLE-POLE SWITCHES AND OPERATING MECHANISMS WILL PRODUCE AN ASSEMBLY CAPABLE OF FAULT CLOSING INDICATED.

2. Single-pole switch prices include a complete assembly of base, insulators, main blades and arc-chute interrupter. Back-connected studs are supplied with two contact nuts.

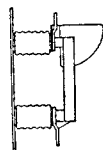
3. Terminal lugs for cable up to 500 MCM will be included only if specified on order.

4. Operating-mechanism prices include handle assembly with provision for Kirk key interlocks, shaft, bearings, cranks with piercing set screws, porcelain connecting links, necessary chain and sprockets and, when required, a stored-energy spring-operating mechanism.

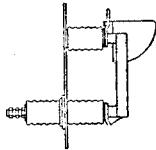
5. Interlocks—Order F2E key interlocks for chain drive handle.

Mounting charge—\$13.00

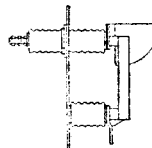
INSULATOR ARRANGEMENTS



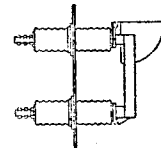
F.F.
Jaw and
Hinge Front
Connected



F.B.
Jaw Front
Connected
Hinge Back
Connected



B.F.
Jaw Back
Connected
Hinge Front
Connected



B.B.
Jaw and
Hinge Back
Connected

Prices subject to change without notice.
Terms—Net 30 days, f.o.b. Greensburg, Pa., freight allowed.



NET PRICES

HPL-C, UNFUSED—SINGLE POLE, SINGLE THROW

4.8 THRU 14.4 KV

1200 AMPERES

INS. AR-RANGE MENT	RATING, KV		SINGLE-POLE SWITCH		OPERATING MECHANISM				BARRIERS Set of four		
	Nom.	BIL	Catalog Number	Price	Position	Direct Chain Drive 9,000 A, Fault Clos.*		Stored Energy Ch. Dr. 40,000 A, Fault Cl.		Cat. No.	Price
						Cat. No.	Price	Cat. No.	Price		
F.F. F.B. B.F. B.B.	4.8	60	305-408-302	\$191.	Right or Left	DR4	\$114.	SR4	\$224.	203-986-501	\$22.
			305-408-304	222.		DL4		SL4			
			305-408-306	222.							
			305-408-308	251.							
F.F. F.B. B.F. B.B.	13.8	95	305-409-302	207.	Right or Left	DR13	114.	SR13	224.	203-986-502	22.
			305-409-304	241.		DL13		SL13			
			305-409-306	241.							
			305-409-308	277.							
F.F. F.B. B.F. B.B.	14.4	110	305-410-302	217.	Right or Left	DR14	132.	SR14	241.	203-986-502	22.
			305-410-304	252.		DL14		SL14			
			305-410-306	252.							
			305-410-308	288.							

*Based on rapid and complete movement of operating handle to fully closed position.

GENERAL NOTES

1. COMBINATION OF LISTED SINGLE-POLE SWITCHES AND OPERATING MECHANISMS WILL PRODUCE AN ASSEMBLY CAPABLE OF FAULT CLOSING INDICATED.

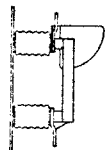
2. Single-pole switch prices include a complete assembly of base, insulators, main blades and arc-chute interrupter. Back-connected studs are supplied with two contact nuts.

3. Terminal lugs for cable up to 500 MCM will be included only if specified on order.

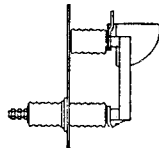
4. Operating-mechanism prices include handle assembly with provision for Kirk key interlocks, shaft, bearings, cranks with piercing set screws, porcelain connecting links, necessary chain and sprockets and, when required, a stored-energy spring-operating mechanism.

5. Interlocks—Order F2E key interlocks for chain drive handle.
Mounting charge—\$13.00

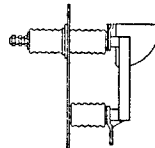
INSULATOR ARRANGEMENTS



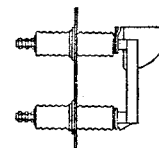
F.F.
Jaw and Hinge Front Connected



F.B.
Jaw Front Connected Hinge Back Connected



B.F.
Jaw Back Connected Hinge Front Connected



B.B.
Jaw and Hinge Back Connected

Prices subject to change without notice.
Terms—Net 30 days, f.o.b. Greensburg, Pa., freight allowed.



NET PRICES

HPL-CL-13

HPL-C SWITCH WITH PROVISION FOR MOUNTING I-T-E CL-13 CURRENT-LIMITING FUSES*

4.8 THRU 14.4 KV

SWITCH RATING—600 AMPERES

INSULATOR ARRANGEMENT	RATING, KV		SINGLE-POLE SWITCH		OPERATING MECHANISM				BARRIERS Set of Four		
	Nom.	BIL	Catalog No.	Price	Position	Direct Chain Drive** 9,000 A, Fault Closing.		Stored Energy Chain Drive Fault Closing 40,000 A, or Fuse Interr. Rating			
						Cat. No.	Price	Cat. No.	Price	Catalog No.	Price
F.F. F.B. B.F. B.B.	4.8	60	309-277-501 309-277-502 309-277-503 309-277-504	\$166. 195. 195. 226.	Right or Left	DR4 DL4	\$114.	SR4 SL4	\$224.	203-986-508	\$22.
F.F. F.B. B.F. B.B.	13.8	95	309-277-505 309-277-506 309-277-507 309-277-508	178. 213. 213. 248.	Right or Left	DR13 DL13	114.	SR13 SL13	224.	203-986-509	22.
F.F. F.B. B.F. B.B.	14.4	110	309-277-509 309-277-510 309-277-511 309-277-512	188. 223. 223. 258.	Right or Left	DR14 DL14	132.	SR14 SL14	241.	203-986-509	22.

**Based on rapid and complete movement of operating handle to fully closed position.

GENERAL NOTES

1. COMBINATION OF LISTED SINGLE-POLE SWITCHES AND OPERATING MECHANISMS WILL PRODUCE AN ASSEMBLY CAPABLE OF FAULT CLOSING INDICATED.

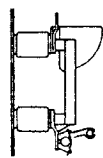
2. Single-pole switch prices include a complete assembly of switch base, insulators, main blades, arc-chute interrupter and fuse clips for I-T-E CL-13 clip-lok fuses. Prices also include an A-20 insulator front or back connected as indicated for fuse mounting. Back-connected studs are supplied with two contact nuts.

3. Terminal lugs for cable up to 500 MCM will be included only if specified on order.

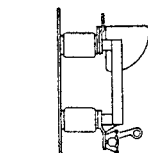
4. Operating-mechanism prices include handle assembly with provision for Kirk key interlocks, shaft, bearings, cranks with plating set screws, porcelain connecting links, necessary chain and sprockets and, when required, a stored-energy spring-operating mechanism.

5. Interlocks—Order F2E key interlocks for chain drive handle. Mounting charge—\$13.00

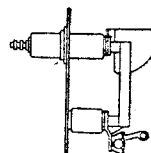
INSULATOR ARRANGEMENTS



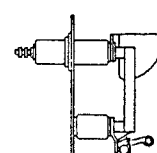
F.F.
Front
Connected



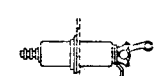
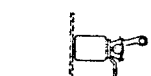
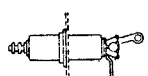
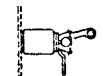
F.B.
Back
Connected



B.F.
Back
Connected



B.B.
Back
Connected



*Catalog number and actual fuse rating desired must be specified.

Above assemblies may be inverted without change.

Prices subject to change without notice.

Terms—Net 30 days, f.o.b. Greensburg, Pa., freight allowed.

